

OCTOBER, 1940

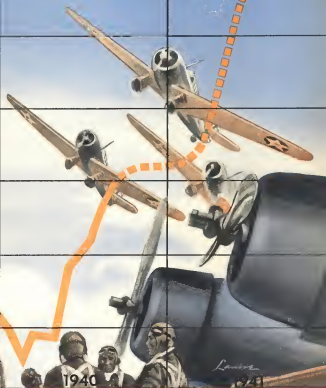
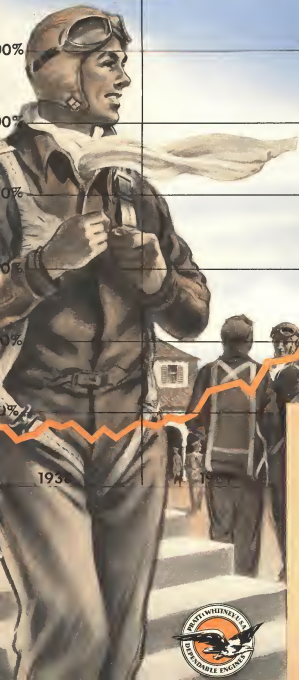
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In This Issue
TRAINING MEN
FOR AVIATION

AVIATION

The Oldest American Aeronautical Magazine



17,000 Engines FOR THE ARMY AND NAVY

This month finds Pratt & Whitney Aircraft swinging full blast into the biggest job in its history. 17,000 aircraft engines must be delivered to the United States Army and Navy under the National Defense program.

A real challenge...but Pratt & Whitney is meeting it. In three swift plant expansions, its production rate, as shown by the chart, has already been quadrupled in the past eighteen months!

Most of this expanded output has been going to Great Britain. So, weeks ago, long before these additional 17,000 engines were actually ordered, a fourth major expansion was initiated. When this program is completed, Pratt & Whitney's daily production will be more than 8 times the rate for early 1939...an eloquent example of the vigor and resourcefulness of the nation's aircraft industry in meeting the double demand at home and abroad.

PRATT & WHITNEY AIRCRAFT

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ONE OF THE THREE DIVISIONS OF UNITED AIRCRAFT CORPORATION



Superfinish

..... MEASURED TO A
MILLIONTH OF AN INCH

Each square of this
electro-cardiograph
represents one mil-
lionth of an inch.



BRUSH ELECTRO-CARDIOGRAPH CHART NO. 1-25

MANY parts now made by Thompson Products for airplane engines are superfinished and tested by a surface analyzer.

The superfinish on the valve tappets illustrated here is achieved by the delicate polishing action of an oil stone flooded with a special lubricant developed by Thompson. The result is a mirror finish surface, so perfect that the unaided human "hills and valleys" are measured in millionths of an inch.

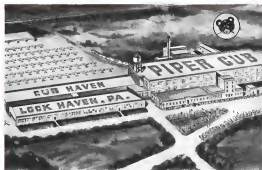
In the measuring device—the surface analyzer—a sapphire stylus explores the surface as it oscillates in tiny circles fifty thousandths of an inch in diameter.

Each microscopic irregularity encountered is converted into an electric impulse transmitted through an amplifier and accurately recorded is the cardiograph with each square registering a millionth of an inch. The finest "ground" or "lapped" surfaces will invariably record variations up to 18 or 20 millionths. Thompson superfinish, as the line on the graph indicates, seldom shows irregularities over a millionth of an inch.



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See the Piper Cub Exhibit at the New York World's Fair



PIPER CUB OUTSELLS ALL OTHER LIGHT PLANES COMBINED

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Which Necessitated a Bigger Factory to Supply
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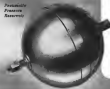
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5 inch Accumulator

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ADVERTISEMENT—October, 1940

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Illustration of a portion of Delta's dusting fleet ready for the job of eradicating insect damage from New York's diamond fields and tobacco and cotton plantations. Delta has used TEXACO exclusively here in the past 14 years.

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AVIATION, October 1940



Orders at last

► SIGNS OF LIFE in our defense matters began to appear clearly last month. We were just beginning to think that the aircraft procurement program was a myth when suddenly someone cut loose in the hot winds west, with out any warning, the Navy made a deal with Pratt & Whitney for 17,000 engines. A few hours later the Army made another deal with Curtiss-Wright for 20,000 engines and a lot of propellers. These agreements couldn't be called contracts because they were made before the \$156,000,000 annual Special Defense Appropriation Bill was passed. They were not quite commitments because the manufacturers had a pretty good idea of what was expected at this time before the deals were made. In fact the engine and propeller makers, formerly for the country, had started their expansion plans a long time earlier on the strength of letters of intention from the military services. We were afraid for a while that these good intentions were of the same variety with which London had been posed.

► MR. KNUDSEN HAS BEEN GETTING AROUND lately and it is interesting to hear what this master of mass production has to say about the airplane industry. As a result of his travels, which include visits in most of the diving plants in company with General Arnold, he has become a strong booster for our manufacturers. It's public statements have done much to boost this cheap, unmentioned talk about industry's failure to cooperate in the defense program. He has stated frequently

where the number of inspectors needed at the plants. Naturally there will be some basic differences in the requirements of the two services. But there have been altogether too many in the past.

and clearly that he has needed almost cooperation in all of his work, and a series of expansion programs have been suggested in his talks. Our questions follow.

► I saw a tremendous amount of cooperation that has taken place in an extremely short time and everywhere I found that the quality of production is all right. . . . With that as a base I feel that we can build and go still farther. We make the best planes in the world and, before we get through, I believe we can make the most."

► WE CAUGHT UP with Mr. Knudsen and General Arnold at Dayton while they were making the Curtiss history and we learned the latest fly over on the program. In general they

"We make the best planes in the world and, before we get through, I believe we can make the most." Dr. Curtis W. Knudsen, president of the Curtiss-Wright group, with General H. H. Arnold, Chief of the Air Corps (left second), Benjamin I. Wright, vice president and general manager of Curtiss Aeroplane and Motor Corp. (left first), and General Arnold (right second) of the Curtiss plant in Dayton, Ohio, and Mr. Knudsen.



AVIATION, October 1940

PRECISION AND SPEED

WITH

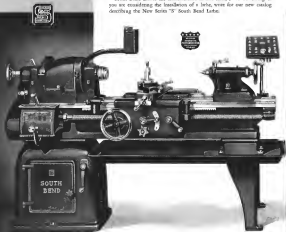
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agree with those published in *Airways* for August. Production capacity, 2,800 per month (including pleasure ships) by the spring of 1941. A total production of 10,000 military craft—19,000 in total 1940 for England in the same period. Sixty percent in our 1940 production plan; the remainder aircraft and transports. Floor space expansion will be from 8,000,000 to 20,000,000 square feet.

IN BUFFALO we saw single-engine P-40s running off the line every few hours at a rate of about three a day. Even more encouraging was the observation that there was a "bunking" of almost a dozen African engines and no indication of any shortage. Mr. Krouder promised an output of 120 Allison for September. The huge Curtiss plant now has 8,000 employees and will be still further expanded in the next distant future.

OVER AT RELL AIRCRAFT, the first two Airacobras are being turned out. More than 500 at this time are on order by the Army and by contracts with the French and British Purchasing Commissions.

SABOTAGE has entered its eighth year in several spots recently, and manufacturers are on the alert to guard against it. But a large part of that which leads the mechanic to not believe it all is the result of careless men, short-cut quality, or human mistakes. And this is likely to increase with the use of the industry. It is the positive responsibility of every machine factory worker to see his job is done thoroughly and to watch for the mistakes of others along the production line. Where there are men who show inclination to experiment with control devices at plants, there work should be closely checked. Work errors can be eliminated by a check on fire problems as expressed in a recent statement by John Kelle of Walter Kelle & Company. He points out that no remedy involving design defects or engaged in a defense program can expect to avoid sabotage loss. He advocates three simple steps: (1) Institute a campaign for top notch plant housekeeping to eliminate unnecessary hazards and clutter habits; (2) teach employees how to keep their equipment free of clutter and keep frequent fire drills; and (3) analyze the hazards in plants and windows and adopt the most advanced fire safeguards. In this last step, the advice of insurance men, fire department officials and manufacturers of fire protection equipment can be of great help.

NEED CRITICAL CONGRESSMAN should be able to do the job "Jack" Worthing referred to recently in the other days. Locked in his large prison would be properly himself against the cause per se against the 13-44 four-wheel prop driven by an 1,200 hp Wright Cyclone engine, and observed the vibration of the huge propeller. The new engine is a duplicate of the one at Calverly and has been built at Hawthorne, Calif. Details are presented on page 46. It is one of the answers to those who have wondered whether research would go on or be lost in the shuffle of huge quarterly production.

LEST WE FORGET the private aircraft industry, which is thriving along with the military manufacturers, we slipped down to Lark Haven on Sept. 12 to help Page's Fleet receive the semi-annual of the first C-47 flight, and to look over his particular

expansion program. Among those present was C. G. Taylor who designed and built the first and many other C-47s, and George Kunkel, who had his old log book showing that he had flown the ancestor of an early flight plane. The new additions will bring the plant capacity up to 120,000 sq ft. The present two-story plant has turned out as many as 50 C-47s in six weeks last year, and turned out more than 1,000 planes last year. President Page is talking about 3,000 for this year and 6,000 in 1941. We are not at all sure that the military services are absolutely right in overlooking the light planes for defense purposes. But if a need for them should ever be found, there will be plenty of them available and they can be turned out in even greater numbers almost immediately.

IT PAYS TO FLY



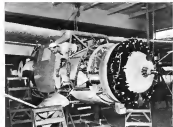
"The government has a long drive in Radar's new factory."



The factory floor

Productive line of the Bristol-Turner 1938 assembly building of the factory into Toronto.

THE NEWSPAPER PHOTO



Alone—The assembly of a Bristol-Turner 1938 and the engine and the engine into the plant near Toronto.

Right—A Wright Cyclone as seen in a factory near Toronto.



Canada's

Warplane Industry

What twelve months has accomplished in building a permanent aircraft industry

By James Montague

CANADA'S rapidly expanding aircraft industry will assure the Dominion a post-war aircraft factory plant capable of supplying practically all Canadian military, commercial and private airplanes. Just as World War I brought Canada an automotive industry which now exports to all parts of the British Empire under government tariff, so the necessities of war are giving Canada an airplane production which after the war will largely replace the production of commercial and military airplanes from Great Britain and the United States.

Under the auspices of war Canada's aircraft industry has rapidly grown from a fledgling with but orders of military aircraft started prior to the outbreak of war (Aviation, April, 1939). Ten before the end of the first year of the war, Canada's airplane plants were employing 17,000 in all fields of aircraft production, exclusive of an assembly industry working on British war orders. This according to Minister and Supply Minister, C. D. Howe, who also announced about that time that early in 1941, 200 airplanes a month would come from Canada's aircraft plants.

The Canadian industry has been faced with a three-fold task: to produce airplanes ordered (1) by the British government, (2) for the Royal Canadian Air Force, (3) for the British Empire Air Training Plan. All have been urgent, and production for the three needs had to be accelerated.

Because Canada is at war it is not possible to give all the details of her aircraft industry. Information on actual production and employment in individual plants cannot be obtained. War

is data available on the bill purchasing orders of the Canadian and British governments in the Canadian industry. For different data is available from official and authoritative financial sources to show briefly the job the industry is doing.

British government orders were supplemented by an order for 600 Hurricane fighters last this summer. Canadian Car & Foundry Co. Ltd., Montreal, has been manufacturing Hurricanes as trial for the British Air Ministry, and among the first of these has led to the placing of this largest order to date by the British government. The order is valued at upwards of \$15,000,000 for the planes and engines and accessories. Other British government orders include an increased number of Hawkeye Tiger Hurricane fighters being assembled by Canadian Associated Aircraft Co. Ltd., in Montreal and Toronto, and a number of other planes on which no information is available. British government aircraft orders for Canadian plants now through Silver W. Brown, president of the Royal Bank of Canada (one of Canada's three big banks) who is agent for normal for the British government with the British Purchasing Commission in New York.

For the Canadian government, biggest job the aircraft industry is doing is turning out planes for the British Empire Air Training Plan, a joint operation.

(Continued on page 87)



A September 1939 flight test under observation in Canadian Airlines plant.

Where Are Those Profits?

The huge profits alleged to have been made in the aviation business are largely mythical. Here is the story of what two plants do with their money—where it is distributed, and how much is left for profits to the manufacturer and his stockholders.

THE industrial benefits of the Army's expansion program are reaching those into every American community. Profits from subcontracts given to the country's manufacturing, basic construction, tool, and engineering firms are making their way to the work and contributing their portion of the new materials. An order to an industrial concern in Hartford or Seattle adds more than the profit will be done in that particular city. On the contrary, it is more than likely that only a fraction will be done locally. Now does it mean that manufacturing will drive the greatest gains. Statistics from typical expenditures in the aviation industry tend to prove that labor, raw materials, and engineering much take up the largest part of the aviation dollar.

Aviation Magazine has studied these conditions after a study of two typical organizations in the aviation industry—the large Boeing Aircraft Company in Seattle, which on August 30 received a War Department contract for 277 of its famous heavy bombing

airplanes, the Flying Fortress, costing \$20,493,820; and the Bessie Aircraft Corporation, of Wichita, Kansas, which was given an award on August 26, 1940, for 195 training airplanes and 20 transport airplanes at a cost of \$4,542,217.35.

The claims in this study clearly indicate that the size of the corporation merely affects the extent of the job done in plants other than the parent home of the company. The difference is practically negligible.

Let us consider several factors connected with the construction of the Boeing Flying Fortress. The geographical sources of raw materials used in its construction extend from Seattle to practically every state in the Union. The list of subcontractors and their addresses throughout the country tend to indicate that plants everywhere are being utilized to assist America's military work in the industrial field.

The chart showing the distribution by manufacture of money received for aircraft during 1939 by the Bessie Aircraft Corporation is especially instructive. It shows that the plant had a gross income of \$1,290,000, yet the stockholders received nothing. The poor plant holders got 26 percent, labor 124 percent, engineering 90 percent, raw material 7 percent—everyone profited but those who made the capital investment. Is there further evidence that these facts indicate that manufacturers are not getting the public and are not picking up excessive profits?

The national distribution of funds received in laying finished and raw material on the \$619,000 spent by the Bessie Aircraft Corporation in 1939, shows that 14 states in addition to Kansas contributed toward completing the Bessie aircraft model.

The chart showing the division of labor and wages paid during the year is also instructive in pointing out the different types of employment called for in aircraft production. The Bessie aircraft paid its directly assisting mechanics, engine mechanics, sheet metal workers, machinists, tool and die makers, pattern makers, welders, and others. The main portion of the funds also emphasizes the quality of skilled work demanded of aviation workers.

These charts so eloquently tell their own story that it appears needless to add anything further than to express the belief that a similar breakdown not only in the aircraft industry but in all those allied to the national defense expansion program, would indicate a similar trend.

National defense is indeed a national effort, both from an investment and from an industrial standpoint.

National Distribution of Funds Received in Bessie Aircraft and Raw Materials During 1939

Expenditures For Material During The Period \$619,000

State Receipts Only

Ohio Received 39% of this Total for furnishing the following:

- Tires
- Wheels
- Radars
- Flaps
- Steel Buffings
- Steel Locks
- Welding Hardware
- Pinion Pulleys
- Landing Lights
- Navigation Lights
- Radio Fuel & Oil Lines
- Fuel Systems
- Radio & Lamp
- Lighting
- Electrical Cable
- Pyrotechnics
- Lead Wiring
- Waxman & Fuel Pumps
- Welding Pumps
- Wax Fuelers

Contract Received 27% of this total for furnishing finished products and raw materials as follows:

- Stations
- Protractors
- Oil Meters
- Landing Gear Motors
- Submarine Motors and Engines
- Peripherals
- Gear Cases
- Spring Steel
- Welding
- Planing
- Drum Lathes
- Gas Turbine Cases
- Kansas Received 62% of the total for furnishing the following finished and raw materials:

Landing Straps
- Submarine Fuel
- Submarine Taps
- Babe Wood
- Welding

- Steel pipe to rigging
- Galvanized Sheet
- Galvanized Sheet
- Steel Pin Springs
- Galvanized Sheet
- Oil

Michigan Received 2% of the total for furnishing the following finished and raw materials:

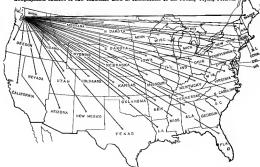
- Steel Sheet
- Steel Sheet
- Steel Sheet
- Control Cable

(Continued on page 10)

COST OF CREATING NEW OR SPECIAL TYPE AIRCRAFT



Geographical sources of raw materials used in construction of the Boeing Flying Fortress



Location of subcontractors furnishing major items used in Boeing bombers





This scene at Ford & Whitney Aircraft is typical of where today's place in all aircraft and engine plants in defense work young men have to do a job.

Factory Training In The East

The National Defense program will call for a five-fold increase in men for aircraft and engine plants. Where to get these men and how to train them is a major problem.

WANTED: 300,000 men! That is a sign that might be hung outside the door of aviation factories and their subcontractors these days. According to aeronautical experts in the War Relocation Commission, the complete program for air defense will call for a three-fold increase in plant expansion and a five-fold growth in defense labor force. That alone has been a shortage of experienced men for the past year is something that every employment manager will tell you. Now that every factory is about to start production on an unprecedented scale, the picture was hard in aeronautical history is about to begin. It is no longer possible to get experienced men—that is, men who have had personal experience doing the particular job for which they are needed. They have all been at work these many months. As a result of this shortage, employment managers are confining their

search for two types of workers: those who have had related experience of some sort who can be fitted into aircraft or engine work without too much difficulty, and youngsters who have had little or no work experience but who have had elementary training which is of value.

The entire border of the 300,000 new men will not fall on the aircraft and engine plants, because the amount of work being subcontracted is growing steadily. But since major plants and subcontractors are often in the same general area, the number of available men must be shared, and the greatest pressure is upon the plant that completes the engine or plane.

The Personnel Manager is an important man these days. Along with the factory superintendent and the production manager, he is playing a vital role in the success of every plant that

is working under duress. Filling orders is far more than buying a good prototype, and a well equipped factory. It is men who make the wheels go round. And the difference between success and failure in a plant may rest squarely on the shoulders of the personnel manager and how far-right he may have been in choosing and training his men.

While the aeronautical industry is scattered throughout the country, the greatest concentration are in two areas: southern California and an area within a 300 mile radius of New York City. This article is a brief survey of aviation training problems in this eastern concentration, while the California area will be covered in a later article.

The crucial personnel problem which airplane plants face is typified by the Brooklyn, Aviation Corporation at Farmingdale, Long Island. Located in

a small country town some 30 miles from New York City, this factory now employs about 2,500 men, half of whom have been employed in the past year. Within a year, this one plant may have 13,000 men. The problem that personnel manager Phil Shays faces in securing 7,500 men would be difficult enough were there no other aircraft or engine plants within a thousand miles. But he is competing for men with almost a dozen other plants making airplanes, engines, instruments or accessories—each of which wants men with particularly the same kind of basic abilities.

Mr. Shays strongly prefers employees who live in his immediate locality. There are four or five towns in the vicinity from which he expects to draw help. He has found that men living in New York or Brooklyn are more likely to quit their Brooklyn jobs than those that are local men, as it is a natural tendency to work near home.

To get trained men the company has a choice of several methods. It could set up a school of its own, where new

employees could be given intensive training in various kinds of sheetmetal and assembly work. It could pay a private aviation school nearby, which is operated by former Republic employees, to train its men. A third method could combine one of these plans with the use of an N.Y.A. school which is operating at Hempstead, Long Island. After considering all angles Republic officials have decided to use public schools wherever possible, with the help of equipment and instructors, but to rely heavily on the privately-operated sheetmetal school. The company will pay tuition for men it approves and courses will run from two to four months.

Courses at this school will be broken down into small units and men will learn to do sheetmetal or assembly work, on only leaving the premises in which they will be assigned when on the job. The school now has about 300 students but will be able to enlarge considerably. As yet, however, the company has only a few miles from Hempstead, at Beth Page, the training problem is rather

difficult. The company has an excellent reputation for providing its men with steady work. It has had almost no turnover in recent years and foremen and department heads have given their own interviewing for employment. Now, with large orders on the horizon, it sees the need for employing many new men.

Grassman officials are working closely with a central district high school at Floral Park where men are being trained under the national defense training program. Six Grassman employees have been loaned to the school as instructors. The school teaches sheetmetal work, riveting, bronze work and welding. No funds were available for buying welding equipment, although the school had approved in cost such equipment. Consequently, the company bought 38 welding torches and transformers to the school. Seventy-five men are now taking the eight weeks welding course, and a large group is in one of the other classes. No training set as far as the men, and Grassman does not promise to employ them. However, the training has been excellent and the company looks forward to receiving many of its new men from this school. Lawrence High School, in another community near Grassman, has 75 students studying aeronautical subjects and some of this group should qualify for employment. There is a possibility that under the auspices of the New York State Education Dept. a school for aircraft mechanics may be established this year on Long Island and if this is done, all Long Island business will benefit in addition to the training given outside the plant. Grassman men will lead men and supervisors to break in its new employees.

Beverly has a dual problem to solve because it has two plants in two different areas, one in Long Island City and another at Newark airport. The latter is strictly an assembly plant, and as such it can get in good men, the graduates of such nearby private schools as Casey Jones and Clarence Chasler. The factory has employed its graduates from all the private schools in the vicinity as well as from several public schools.

Beverly is fortunate in that it is the closest factory to two high-class public schools that have aviation courses: the Manhattan High School and the Technical High School. The latter is the largest aviation public school in America, having a three-year course and accommodating some 4,000 students. The school runs by graduation men, and its graduates have gone to every factory in the east. It is natural,

(This is Page 300)



Shopwork is the country youngsters and adults are learning sheetmetal work, riveting, sheetmetal design in one public schools in order to help the aircraft industry meet production schedules. Photo from Manhattan H.S. of Aviation Trades.



A Republic private ship built for export, near the end of the assembly line. Many sub-assembled tips have speeded its construction.

Jigs at Republic

When a small plant grows into a large plant, its engineers use every possible means to speed production by the development of efficient jigs.

THE Republic Aviation Corp. at Farmingdale, Long Island, is speeding production on private planes these days by using jigs wherever possible throughout the factory. Its engineers have accepted the doctrine that the greater the number of unit sub-assemblies into which a plane can be divided, the more jigs can be used, the more men can be employed on fabricating and assembly operations, and the faster will

planes roll off the assembly line.

Each Republic plane is divided during manufacturing into fuselage and wing groups. The joints at each group constitute a major sub-assembly—front, middle and tail sections for the fuselage, and center, outer left-hand and outer right-hand panels for the wings. These are built up from minor sub-assemblies such as spars, ribs, bulkheads or frame rails, longerons, stiffening bars, leading

and trailing wing edges, dooring, strappers and skin.

Outstanding features of the jigs are the small number of fastening points required, and the use of bolts and dowels to hold parts during assembly. Jigs for all major parts are installed in the extensive Doring. They are built and maintained by expert mechanics. Accurate jig alignment makes possible close precision fits during assembly.

The front fuselage section is assembled in an S-shaped jig. Forward and bulkheads previously assembled on other tips, are bolted in place. Then longerons are added, then bracing, Doring and membranes. Finally pre-drilled skin is fitted.



Midsection of fuselage is made in left and right-hand halves, split lengthwise, each between bolter to 100 in. Bulkhead tips are inserted in jig, then strappers, horizontal stiffeners and ribs are added. This arrangement gives maximum rigidity of frame to build Doring, bracing and Doring to make and aircraft equipment.

Right. Next step is to remove two halves of midsection and insert them together in this upright jig.



Above. Tail section of fuselage is made on three tips. Two bulkhead ribs are first attached, which are used to locate and hold four bracing or ribs. Then circumferential strapping, intermediate and tail wheel attaching bracing are attached before skin is applied. Left: Cleanup of tail fuselage by. Below. After three fuselage sections are sub-assembled, they are spliced together. Bracing pieces are at end and middle of tail section, at center of midsection and at two points in front section. Rastrievs brackets, some ground and some rigid, are attached to jig reference to fasten splicing points. How low skin is supported to avoid stress at splicing points.





More Jigs

Flow spurs run through each wire panel. They are assembled in these jigs which hold a building web between top and bottom flanges. Bottom flanges (in center) and webs are drilled through before which are jig drilled in top flanges and angles.



Leading edges of webs are the air welded from spurs preassembled into the end flanges and ribs. The ribs are lined up vertically by end wires. Spurs end on the brackets, then ultra-thick webs are joined. This is pre-drilled.



Wings are made up of a central section, full and ribbed outer panels, and the center. On these ribs the two outer panels are assembled. Each rib has five vertical members, the center member being the driving point between the two halves.



Wing ribs are assembled in the web building machine around the edges and angle ribs at water panel angles. Working completely the top ribs, the web bottom ribs are applied, each being drilled and joined. This is repeated on each track.

at Republic

This rubber jig is typical of those used in control surfaces. Ribs and body in concrete are easily made. Engineers were drilled with it to provide quick accurate assembly. An outstanding feature is the small number of bracing points.



Engineers which carry experimental surfaces into the final large scale section are the assembled from pre-formed sections. One very short, tapered ribs provide self oriented angles. Pick-up holes are drilled to part the assembly.



Before flow surfaces are made from pre-formed sections, they are placed between the main lines of the co-propagator to drilling and drilling. This is for one of the many special-purpose jigs.



Flangees built-up in three days are assembled on benches from circular. Some sections are in sections located around the perimeter of their ribs. With surface and utilizing angles are linked to give the design, assembly and machine drilling.

Curtiss Propeller Production

Part II

This second part of the production at the Curtiss Propeller Division includes a description of manufacturing their now famous steel bladed propeller, a great contribution to aviation.

THE first section of this article was devoted to the production of the aluminum alloy blades, all of which work is done at the Curtiss Propeller Division at Clinton, N. J. Here also are manufactured the steel hubs for these blades as well as the hubs for the hollow steel blades. In the following continuation of the story, the various general departments are described, including a description of the method of producing the hollow steel blades.

The Machine Shop

The machine shop is not limited to production of parts for any one section of the propeller but instead does some production for every department. For example, a metal hub and blade gears speed-reducer gears, speed-reducer bearings, pump gears, clappers on the front of the propeller to hold the gears

in place, water bearings, and brass bearings which are fixed in the nose of the engine to hold the hub at the rear end of the propeller. To carry out all of these varied functions, the machine shop has been designed so that each individual machine can be switched over to do any one of a number of jobs.

The machine shop is located in a large building organized into the main section of the plant. Inside are located several production lines each taking care of its own type of work. For instance, there is a line of 120000 gear cutting machines (Fig. 13) which are used solely for the operations requiring close tolerance in the forming of gear teeth. Another special line consists of a number of gear drill presses the heads of which can be arranged so as to drill a great many holes at one time in any desired pattern. Then there

are grinding machines, lathes, lathe-cutting machines, and a section devoted to wide benches upon which the workmen can perform individual operations.

In one corner of this building is located the heat-treating department. Into this come all of the parts from the various production lines that require a heat-treating operation. The shop is also capable of nitriding hardening gears and other parts that require such hardening.

The flow of production out of the machine shop goes to almost every other department in the plant. Those parts that are finished pass through the necessary inspection departments and then are placed in the Finished Goods Stock. Finished parts go directly to the sub-assembly department, and the unfinished parts go back to their respective production lines.



Fig. 11. A double-headed Spindlet machine working on the hub.



Fig. 12. Grinding inside of hub barrel on Spindlet Grinder.



Fig. 13. Hub barrel inspection with go and no-go gauges.



Fig. 14. Colling Spindlet Barrel Power gear on Gleason Cutters.



A section of the Curtiss Propeller plant of the Curtiss-Wright Corporation, located at Clinton, New Jersey. The company has converted its manufacturing facilities from 1935 to meet the needs of 1940 and is now producing 1000 propellers a month.

viewed from the plant at Clinton, by purchasing into 1935 the Pittsburgh-based and Bell Company's Bell Steel Blade Corporation in Pittsburgh and is now doubling its facilities by constructing a modern building of about 200,000 square feet at Goldsboro, N. C.

Cell Department

The newly designed Curtiss propeller cells are made in a separate section of the main building. The castings for these cells are inspection and when these castings arrive they go through the regular routine of receiving inspection, then to the Rough Shave department from which they are transported to enter the production line. The idea of the cell is to have a mold of the propeller and to make every cell an exact shape. Each cell is fitted to a specific blade. The cell can be removed, however, but it will not necessarily fit any other blade when it is used for a mold.

Sub-assembly Department

The sub-assembly department is to assist in another building entirely separate from the main section of the plant. In this building is also located the research department and the engineering department on the second floor. The sub-assembly converts nearly all the assembly of the power unit which controls the pitch of the propeller blades. The work that is done on these

(Continued on page 205)

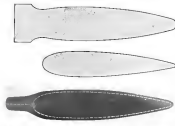


Fig. 15. Each hollow steel blade is made of two surfaces. One surface, shown at the top, shows the curved part of the blade to weld on the shock. The other one is the reverse surface, shown in the middle drawing. It is welded in place by a special process. The resulting blade is shown at the bottom drawing in the lower photograph with the welding along the dorsal line. The weld is so perfect, however, that after machine and finishing is done the weld is as smooth as the blade.



American Airlines Trains Its

Over 300 men and women are always in training at American's base at LeGuardia Field

THE most sorry to train young people for work in aviation is a new project for the public, but for companies actually engaged in the business it is just the same old problem they have been facing and solving for years.

Because air transportation was and still is a comparatively new business, aviation officials long ago discovered that to have efficient employees, some provision in the industry has to be made for training.

For example, American Airlines, Inc., found that experience in other lines of work is beneficial to a background to the sort of men and women who make an aviation job, but that hardy special instructions, experience, and training are necessary.

All persons are needed to sell air transportation, make reservations, and contact passengers, but they need to know more than just how to sell and what the public. These sales people also need to know the problems of air transportation and how it works—in order to answer all the questions they are asked.

In other words, aviation turns out to be another specialized line of specialization for the agent. This same principle, American Airlines discovered years ago, applies to pilots, stewards, engineers, mechanics, radio operators, ticketing and reservations agents.

The result was that in order to make the progress required of a new industry, American Airlines became a leader in setting up special training schools for all its employees on salary, at its own expense.

One of these is the school for pilots with 600 hours flying time in Army, Navy or Marine Corps. Other flyers with 2000 hours in commercial work are acceptable.

They have to have almost perfect eyesight and hearing, they are between 21 and 35 years of age, between 5 ft 8 in. and 6 ft, 2 in. in height, and weigh between 140 and 200 lb.

Generally they have at least two years of college training at the equivalent, and they have a radiotelephone license as well as a commercial instrument rating.

A man who meets all these requirements before he even enters the school is a flyer of uncommonly high caliber.

After he is accepted for training at American's school, Capt. William R. Lerer, chief instructor, directs the men in his flight studies for six weeks at LeGuardia Field, New York City.

Generally this school, which goes on continuously, has about 30 pilots enrolled. Graduates are assigned to jobs on American's giant Panhandle as first officers. They may advance to the rank of captain after certain satisfactory experience which includes periodic exam-

inations that require them to remain physically perfect, especially as to eyesight and hearing.

One of the unique features of the pilot training school at American is the Link Trainer. This is a small hooded machine in the classroom in which the pilot sits on instruments. The pilot receives instructions "by radio" from his teacher seated at a control desk before an instrument, which records the flight while the Link Trainer maneuvers as though it were actually in the air.

One of the things which new men generally have to learn in the school is to fly smoothly for passenger comfort on a scheduled flight at given speeds and altitudes. Experience is added to this by flying over land where these requirements in commercial air transportation.

Several times each year Max Hood Brooks, director of theoretical instruction, holds a seven-week school at LeGuardia Field. Generally the class consists of about 30 registered men who have had possibly a year or two of experience as first pilots after graduation.

This slot is as attractive and who must wait and serve the public while still in last field for her job if she has had the discipline and training that one receives in a state.

Applicants for the stewardess school



Rookies

we believe the ages are 21 and 35; height, 5 ft 8 in. and 6 ft, 2 in.; weight, 140 and 200 lb. in height. They must not be married or expect to be married in the future when they are needed.

One of the first things about the job is that the stewardess cultivates her ability to talk with people whose she has just met, an asset to almost anyone in any walk of life.

In the stewardess school the girls study the following subjects: (1) Stages of the major airlines, including all the stops made by each line. (2) The parts and construction of a plane, what makes it go and what keeps it in the air. (3) Flight controls, radio, communication. (4) Aviation meteorology, including and navigation, food service. (5) Duties of a stewardess.

Experts at American Airlines are flown to the class each of three divisions of subject-matter and give demonstrations in the plane. During the last part of the school each girl is sent to Dallas in order to observe procedures and become accustomed to her duties. She is drilled carefully in each task that she will perform. And like the stewardess agent, the stewardess must be able to answer the many questions in reference to flying that passengers ask, for stewardess serves duty as much as almost any other thing in all the public on air transportation.



Apprentice stewardess put a stenograph exercise under stenographer. This method is teaching a stenographer to keep other students has been recorded.

All students from American Airlines

How quickly speed air words is added. Stenographer which they put in every line of stenographer in the company's Bureau, because she is the right. She must be completely obedient from the view.



All operations and sales agents are put through a course of stenography, stenography and stenography before being sent out in a job. So the stenographer is one of the most able.

Miss Hazel Berke, who shows stenography training, with a class of registered nurses who will also be out flying the lines.

Another school maintained by American is a class for operations and sales agents. At LeGuardia Field several groups of approximately 50 young men have gone through a training of six weeks' duration.

T. W. Brooks, supervisor of stations, is in charge of the operations division of the school, and Howard Kerner, representative of restrictions and ticket office, the sales group.

During the first four weeks the 50 men study history of air transportation, what services it makes available to the public, the organization of American Airlines, Inc., and the general subject of passenger service. This includes construction and building, telephone technique, and salesmanship. At the end of four weeks the sales students are sent out on assignments to reservations and ticket offices wherever they are needed in the system.

Operations students during another two weeks of classroom study go into flight control, clearance of aircraft, meteorology, weather observation and reporting, as well as handling of cargo which includes passenger baggage, air freight, mail and emergency shipments.

After graduation they go out to assignments as general agents for experience and further training on the job. A fourth school, for engineering students, is directed by T. J. Hickey, supervisor of apprentice mechanics. This course covers a period ranging from two to four years. It is approved (This is June 1936)

Northrop Wind Tunnel

Wind tunnels are being built by almost every large airplane manufacturer. Northrop has one of the largest having a 12-ft. throat.

By Elmer Wilson, Wind-tunnel Project Engineer Northrop Aircraft, Inc.

FACED with crowded test schedules in the only two wind tunnels in its Pacific Coast, the California Aeronautics Laboratory turned at California Institute of Technology, Pasadena, Calif., and the tunnel operated by the University of Washington Aeronautics Laboratory at Seattle. Northrop Aircraft, Inc., has designed and built and now has in operation its own wind tunnel. This is one of the largest jet-velocity wind tunnels in America, and is believed to be the first large wind tunnel to be placed in operation by any major aircraft manufacturer in this country. Personnel of the tunnel has made possible immediate tests relating to an extensive and uninterrupted research program.

The Northrop tunnel is of the same size as that at Cal Tech. It was designed by the Northrop engineering department under the direction of Dr. Theodore von Karman and Dr. William Sears, of the California Institute of Technology. It is of the open type



Elmer Wilson
Northrop project engineer

and is constructed of electric welded steel and with reinforcing and support members of structural shapes, mounted in concrete. Actual construction was done by the Ames Type 3 Bureau Co., Los Angeles. The largest section of the tunnel is 2022 1/2 ft., with the average size 21 1/2 ft. in diameter, amounting to a 12-ft. throat in which the model is mounted.

The working section is housed in a two-story laboratory 23x40 ft. in floor plan, and 20 ft. high. Just below the lower wall of the test section there is a working platform from which inspection adjustments or construction of models can be made. The working section is of wood construction, having large movable glass windows on each side. This part of the tunnel is hinged along its top center line and each half opens out and upward giving an unobstructed space for working on the model. Below and extending up through the platform is the balance mechanism which was designed and built at Northrop. Forces

are measured on two Toledo scales which extend from one position by the operator, who can lock the scales for a reading in any desired position. Changes in pitch and yaw settings during the test runs can be made without leaving down the air flow or removing the model from the tunnel.

The model is suspended in the tunnel by a method of clamping similar to that used at the University of Washington, except that all loads on the model are measured independently by mechanical means, instead of the electrical mechanism used at Washington. This method of suspension permits pitch and yaw movements of 15 deg., side-loads, pitch, yaw and rolling movements at the same time.

The model is mounted on links which are enclosed in individual aerodynamic housings mounted on BIRC sealed ball bearings which permit the housings to float, thus they always have their maximum motion available in the direction regardless of the yaw setting of the model.

The model support links terminate in a hinge approximately half way from the model to the tunnel wall. The hinge is driven by a special mechanism which support loads as required by different models, and is welded to the yaw tube. This portion of the yaw tube extending from the tunnel wall to the test links is enclosed in a semi-circular housing 4 in. wide by 24 in. long, which in turn is fastened to the tunnel tube. This streamlined section also is doubly supported and covered, thus eliminating

any aerodynamic disturbances which would give erroneous readings and have to be compensated for.

Frictionless universal joints of the Northrop balance system is placed by the use of a bronze joint tripod similar to that used at the University of Washington, except that the tripod itself is mounted outside the tunnel and a special replaceable bronze joint is provided as developed by Northrop. The upper end of the tripod is fastened to the support tube and the lower end to the force tube. The force tube in turn is mounted on a parallelogram support, using bronze universal joints throughout. This system in every direction is possible and each force can be read directly on the Toledo scales without having any of the test forces interfere.

Pitch and yaw are controlled by Thomson electric actuator which may be controlled while the tunnel is in operation. A float oil-filled in dependent joints the operator to read directly both the angle of pitch and yaw.

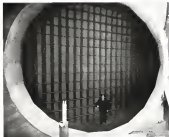
With the system of model suspension a test or series of tests can be completed more rapidly than heretofore. Large due to the ease with which the model can be mounted and the rapidly with which test data can be recorded. While the test was in progress, the important factor is the speed-up of testing which shortens the period between design and production.

Despite the much higher provision that will be used at present, the tunnel will provide greater thrust speeds at a later date through the provision of more power. Present maximum speed is approximately 160 m.p.h. in the test

section, obtained by use of a Wright Cyclone G200 series engine of 2200 hp. mounted outside the tunnel and driving the 15 ft. propeller by means of a 22 ft. drive shaft. A special fixed drive coupling connects the drive shaft from external rotation of the engine. This results in a constant air flow rate possible in that obtained with an electric motor. The drive shaft is mounted on three roller self-aligning suspension type pulley blocks, adjustable in every direction for shock absorption. The special propeller was built by the Stoney Quarry Propeller Co., Glendale, Calif., and consists of two ten-bladed propellers mounted at right angles. Downstream from the propeller is a specially made vane assembly, located like the spokes of a wheel, due with articulated vanes having adjustable trailing edges. These vane straighten the air flow from the propeller.

Engine cooling is provided by air flow the barrel shaft. Hot air through a duct to the engine cooling. This produces a circulation of air in the tunnel which completely changes air every two minutes and keeps the temperature of the tunnel air constant without provision of cooling apparatus. Air enters the tunnel at the downstream edge of the settling section through a radial shut, thus insulating the model to test atmosphere pressure.

Complete test run can now begin made to simulate the Northrop tunnel with other wind tunnels of the country. Routine testing will shortly be under way, permitting substantial acceleration in the pace of Northrop's research program.



This view shows the lower section of the tunnel which is 84 ft. in diameter and 15 ft. in length. The view was taken upward from the tunnel floor. For comparison in size one of the Northrop self-aligning pulley blocks the vane that controls the air flow. These vane are adjustable to set the desired results.



Northrop Aircraft, Inc.

The Northrop tunnel is one of the largest presently tested tunnels in the world. Of the open type it is built of steel and electrically welded in steel plates. The tunnel interior is painted and polished to a mirror-like finish. In the view above the circular section is in the foreground, with part of the large section that extends to the right of the

temporary laboratory. Power is supplied by a 1200 hp. Wright G200 series Cyclone engine and is transmitted through a fixed drive coupling to two propellers of 15 ft. diameter. The smallest headroom is as a separate location between built to prevent engine vibration being transmitted into the tunnel pipes.



BLIMPS

You've seen these blimps floating jauntily about in the sky. This is the story of their successful operation over more than a score of years.

By R. G. Fleinich, Jr.



Upper left: forward portion of the striding Ensigns. Front left man is occupied by the pilot, lower right seat is by the observer of the Goodyear electric ships. Lower left: each segment of the ship is joined to the main air of the blimp and each may later be inflated, as may figure. Power to the main ships is provided by a central generator operated by one of the two operators. Each later is tested before they enter air. Upper right: three ships are connected during flight by a line but through a special machine. The line is prepared before a flight by being pulled out of this side machine which operates like a typewriter. Lower right: instrument board of the Ensigns. Lower left and upper right photos by Rudy Amdt.

AMERICA, primarily because of the war emergency, is securing a nation of air-minded men and women. What the government is doing today is to secure its citizens in the art of flying, the Goodyear Tire & Rubber Co. has been doing in a lesser degree for the past two decades, quietly and without fanfare—but with world-wide results.

A fleet of blimps, piloted in population centers throughout the nation, has introduced 357,693 persons to this pleasant and educational pursuit. Pilots have been awarded for a distance of 3,738,519 miles without a single fatality, and in testing this record the airships made 137,267 flights.

The company had a three-fold purpose in inaugurating this service—to train Americans in command, to train personnel for both civil and war requirements, and to experiment with and improve equipment and materials.

Since this is a story of the blimp, the nonrigid, lighter-than-air ship, let's start by making clear how it differs from the heavier-than-air plane. The principal difference is in the source of lifting power. The airplane is a dynamic craft, deriving power from its velocity alone, since the air pressure and suction on its wings lift it. The blimp, on the other hand, is a static craft, its speed is maintained. The blimp is a balloon, that is, its buoyancy arises from the fact that the blimp gas is so much lighter than air that it will support, without other assistance, not only the balloon in which the gas is contained but the entire craft and the weight of crew, motors, fuel and payload. The airship will remain in the air even though its motors are shut off, a big safety factor.

The nonrigid airship is really a balloon, shaped like a large cigar to give it maneuverability, and carrying motors to give it forward movement,

which maintains its shape by means of the pressure of the gas it contains. The popular name, blimp, is derived from R-ling type, the British designation during the World War to distinguish "blimp" ships from rigid. An interesting feature of the non-rigid is an air-filled balloon, built inside the cigar-shaped balloon with the result that, as the blimp gas expands, due to temperature or altitude, it forces air out of the balloon, the gas being conserved. Conversely, as the gas contracts, more air is forced in from the ship-stress of the motors or by a motor.

Another essential difference between the airship and the airplane is that the blimp flying by plane may be hazardous, motor control failure or an operating mistake by the pilot may send the airplane into a spin from which it may be unable to recover, whereas the blimp is inherently stable and may fly through fog with impunity. Blimps can be sent out to wander where it is inadvisable to use airplanes.

Goodyear's lighter-than-air activity began in 1915, when the first special machinery for spending rubber on fabric was installed. In first blimp was built in 1915 when a tiny hydrogen gas bag of 30,000 cu ft, nicknamed the Piggy Blimp, was completed. It was based in Los Angeles and demonstrated the possibilities of small airships. While the airplane had become by then a common sight, the only lighter-than-air ships were the army and navy ones, rarely seen by the public and first at a distance. The Goodyear Blimps were driven out of the sky, mixed with the people of America, and slowly began to circulate around in the plane of aviation.

The present Goodyear Fleet began with the landing, in June 1921, of the Pigeon, a 31,000-cu-ft capacity ship

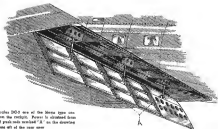
called "America's first air piggy," as the small non-rigid is to be built with a closed cabin. It was flown with the non-inflatable helium gas—air here the others were. In 1922 came the Pigeon, a two-motored rigid ship of 60,000 cu ft. Early in 1929 the Valiant, Rayflower and Victory came out of the shop—thus the Do-lander, 184 ft. long and with a gas capacity of 185,000 cu ft, capable of carrying 30 passengers. The Helios in 1931 and the Explorer in 1937 both of 112,000 cu ft. capacity, were replacement ships in the Valiant and Rayflower.

In developing the blimps, President F. W. Litchfield of Goodyear selected means made known by American Copyrighting public in the international arena. Of the eleven ships with the fleet in the thirty years, the Pigeon has been in the Smithsonian Institution since 1931, the largest, the Do-lander, was retired in 1941 for military purposes, and five are still in service—the Valiant, the Helios, the Explorer, the Ensigns and the Balloon. The oldest, the Valiant, completed its year of active service on April 22, 1936, and is the only non-rigid to make a trans-continental trip. Two ships, the World Flyer, and the Do-lander, are at the airport and many passengers and advertising over New York City, during the World Flyer, and in nearby New Jersey. One ship is at a station in Washington, D. C., and Alton. The blimps are flown in Florida coast north during the Winter and have also operated at both the Chicago and Cleveland exhibitions.

The thousands of persons who have gone aloft have paid from \$1 to \$4 each. The low priced rate is of some loose decision, one of 30 minutes costs \$1 and where no people go up (Time in part 1938).

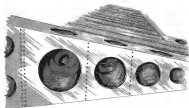


The Fowler flaps used on the Lockheed P-38 and the Brewster Buffalo consist of small auxiliary airfoils located on the under side of the wing just inboard of the leading edge. The flaps travel along the tracks "A" and are extended by flexible cables "B". The tracks are inclined downward at the leading edge and when the flaps are in the extended position they are at the down angle. The flexible cables are driven by a hydraulically operated push-pull tube controlled by the pilot.

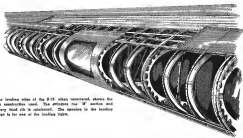


The flaps on the Douglas DC-3 are of the biplane type controlled by the pilot from the cockpit. Power is obtained from hydraulically operated push-pull cables "B" on the downstroke. The flap blades then raise off the rear spar.

The Gluewing flaps (shown in 37 view) are powered by a pusher from the engine. The angles shown are used in all instances as means for various glances have been attached. The design of various models all use the same method of angle support and have the same well known and exposed the angles at two points on each side. The points have rubber wheels for damping bumps.



A general view showing the air construction used on the Douglas DC-3. The flaps are built up of aluminum alloy.



The leading edge of the P-38 when extended, shows the air construction used. The airframe has "B" section and every third rib is reinforced. The spacing in the leading edge is in line with the leading edge.



Building the Douglas B-19

The largest airplane ever built is about to be rolled out of the Douglas airplane plant. A bomber with a wing spread of some 210 feet, the plane has been designed for a load of twenty-eight tons and a cruising range of 7,000 miles.



The nose section of the B-19 is fitted of approximately 600 pieces. The engine section is of the new "Spencer" type with stainless steel tube members riveted from the shock ribs to the horizontal cylinder tanks. The cylinder head attachment fitting is a special design. The shock absorber fittings are three-piece steel castings with two pieces for the attachment to the bulkhead and two pieces for the attachment to the rubber shock absorbing units. The stiffeners of the section are built single extruded sections except at each shock rib assembly where two "C" sections are used together.



As wire added strength to carry the engine loads back into the engine structure. The section is shock struts designed with dual shock absorbers where aerodynamic load heavy and corner loaded when this is attached to skin for their service members.



Wings left. The wing of the Douglas B-19 is being completed in its steel box. The tail section is in lower right. Above it, a diagram of the tail section shows the wing joint position and the full structural arrangement of the tail and stabilizers.

Lower left, the tail of the first 1,000 horsepower Wright Cyclone engine is shown. These engines will develop 18 horsepower per cubic foot when recently developed.



The second view shows some idea of the size of the B-19. Here are two sets of stairs, and all with single sets in the forward part of the cabin, with a single set lower than 100 below the floor. The wing span of the ship is 210 ft. and it will weigh, fully loaded, more than 140,000 lb. The load capacity is over 20,000 lb. and the structure is built for cruise and maximum rather than speed. It is built for the war.



Most of the wing was constructed while in a vertical steel box. The structure was large enough for a number of the crew to repair the engine while in flight, with access through the wing.

A view looking down the length of the ship shows the wing in its position. The main ribs of the wing are spaced at 100 in. and are connected with numerous other members along the length of the wing and below it by a single bracing member.



1941 Luscombe

FROM the Luscombe Airplane Corp., West Trenton, N. J., comes a very interesting announcement of a new aircraft known as the L-10. The ship is powered by a 40 hp. Lycoming engine and is capable of a cruising speed of 182 m.p.h. while landing at 25 m.p.h. With its low intended primarily for training, the interior of the plane has been greatly simplified and possesses only a few of the interior refinements customary in other Luscombe models. Special consideration has been given to make the plane suitable for students and instructors and the seat cushions are removable to allow the use of seat paddles. With close the seat adjustment, rear leg is 39 in. wide and the eye level is the same as when sitting on the cockpit.

The Luscombe has a 35-ft. wing span. Each panel is constructed of two extruded Dural spar (to be all model Luscombe) on to which are riveted Dural ribs, the cap strips at which are T-shaped extrusions. The nose ribs are single Dural stampings and the leading edge covering is of flat sheet Dural. Each wing spar has a 25 ft. cut-out of light metal at the end and this is a great advantage in the event of wing tip damage, and has in any number of cases saved the main wing structure. With the use of this, new tip spars may be riveted onto the main spars to buy a few sec-



onds in case of replacement. The entire wing is covered with structural fabric. However, the ribs of the airplane are covered with sheet Dural.

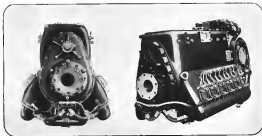
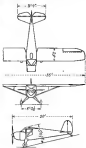
The ailerons, elevator and rudder consist of framework of channel section Dural covered by heated 17 ST. Alclad.



A typical installation of a Lycoming 40 hp engine in a 1941 Luscombe trainer.



The engine mount is of welded steel tubing and is attached to the structure about the wall of the fuselage near the A. The engine itself is mounted in four points marked B and all of the mounting are in rubber bulk at the engine end and at the three suspension points.



Mercedes-Benz Model DB 601

One of Germany's most popular engines is the Mercedes-Benz, which powers many of the Heinkel and Messerschmitt combat planes used by the Nazi air force.

By Paul H. Wilkinson, Consultant Diesel Aviation

THE Mercedes-Benz DB 601 is a six-cylinder, built by the firm of Daimler-Benz A.G. in its large factories at Stuttgart-Untertürkheim and elsewhere in Germany, is perhaps the best known military engine in Continental Europe. Undoubtedly, it has won the most lasting service to it has been used extensively in large numbers of Heinkel He 111 bombers and Messerschmitt Me 109 fighters since the first days of the European War. It is also used extensively in Daimler-Benz L and Dp 215 bombers, and in Heinkel He 112 fighters and Messerschmitt Me 109 fighters in the early days of the war.

The DB 601 was developed from the DB 600 engine of earlier design which was introduced in 1937 to meet the de-

mand for a high-performance military engine. Low weight and economical fuel consumption, together with maximum reliability, were stressed as prime requirements. The overall dimensions of the engine have been kept as small as possible to reduce fuel resistance and its maximum dimensions are the same as those of the DB 600. The inverted cylinder construction and overhead method of valving in the cylinder permit interchangeability between both models of the Mercedes-Benz engine and the Junkers Jumo 211 engine which is of almost identical size and power output.

The earlier Mercedes-Benz DB 600 was rated at 1,050 hp at 2,400 r.p.m. for take-off and also developed this power at an altitude of 15,000 ft. It was equipped with a pressure carburetor between the supercharger and the intake manifold and an automatic timing de-

vices which permitted a 30 percent over-load for a period of one minute. Using 52 octane gasoline, four of these engines installed in a Junkers Ju 88 bomber established a World's Record by carrying a payload of 14,000 lb. (22,000 ft.) in an altitude of 2,242 ft. (25,750 ft.) on June 6, 1938 in Germany.

The latest model DB 601 engine is rated at 1,200 hp for one minute for take-off and develops this power at an altitude of 15,000 ft. At 25,000 ft., its power output is approximately 800 hp in weight 1,260 lb., or 1.03 lb. per hp. It runs on 52 octane gasoline and is equipped with direct fuel injection whereby its consumption at cruising speed does not exceed 0.45 lb. per hp per hour. This model has the World's Speed Record of 489.9 m.p.h. in its credit, established at a Messerschmitt Me 109 fighter on April 25, 1939.

(Turn to page 10)



The fuselage is a 35-ft. monocoque structure of 402 in. 17 ST. Alclad skin riveted to channel Dural and covered with fabric. Forward to assembly the fuselage has been divided in two and carried on rollers mounted. Bulkheads, set up in one of the main fuselages, are already drilled so that covering sheet will be easy. The ailerons, control ribs, are slipped into place on the bulkheads and covered with soft Dural.

Aviation RADIO

Dialing the Air Waves with Don Fink



Necessary Compass Drive

The Breda (Bethesda, Md.) MV-31 intermediate radio compass, recently reported, is designed for use with the MV-30 direction-finding receiver previously released. The MV-31 is an assembly which includes a power supply and motor control unit and a shielded and enclosed loop with built-in quadrantal drive correction and motor drive which operates directly from the vacuum-tube circuit of the MV-30 receiver. The motor drives two 40-cps. voltages, which are out of phase by an angle equal to the difference between the loop bearing and the angle of the incoming wave. In the usual visual indicating system these two voltages are applied to the two coils of a synchronous indicator in the receiver circuit. As these voltages are applied to the grids of two tuned thyatron control tubes, in two positions, 180 deg. out of phase, whereas the plate voltages of plate tubes are supplied, through a triode amplifier, from the other 40 cycle voltage output derived from the receiver modulator. The phase difference between the grid and plate voltages of the thyatrons takes direction, which of these tubes will pass current. The plate currents of the thyatrons are connected to the motor control through indicating resistors which convert a 90 deg. phase difference between currents in the motor windings to a 180 deg. phase difference to provide the motor control of the loop until the difference between its bearing and that of the incoming signal is zero, whereupon both thyatrons stop firing and the position is reached. Overhaul is limited to less than 1 day by the use of a desoldering machine which releases the regular wiring of the loop as the true bearing is approached.

The angular velocity of the loop unit is between 21 and 38 deg. per second, maximum. The bearing accuracy is guaranteed at plus or minus 3 deg. but plus or minus 1 deg. is usually obtained. The loop may always be rotated in the left or right by means of a manually-operated switch, with provision for detumbling the coil position slowly. The bearing is indicated visually by means of an analog elec-



Loop and motor drive of Breda MV-31 Intermediate Compass

tric angle indicator. The speedometer error system incorporated in the loop indicating system is the same as that previously developed for the standard standard system. The correction range which may be accumulated is plus or minus 20 deg. The entire requirement is taking average length of cable roughly slightly over 40 ft. The power consumption at maximum speed (motor operation at full speed) is 10.5 amp. at 14 volts, or 3.4 amp. at 28 volts.

50-Watt Breed Station

A full-band radio-telephone transmitter of 50-watt capacity has been put on the market by the Harvey Wells Corp. of Southbridge, Mass. A feature of the design is the use of a single 100-ohm control circuit between the remote control (slide potentiometer) and the transmitter proper. A dial located directly at the transmitter is also provided for local control.

The frequency range is 2,200 to 3,000 mc, within which any three frequencies can be supplied at will. Any type of modulation, phone, cw or ssc may be employed. Two watts work the dials are at within 2 db. from 100 to 3,000 cps., and the distortion is less than 10 percent up to 100 percent mod-

ulation. Volume compression is introduced at levels above 70 percent modulation, and that a 10 db. change in input produces a 3 db. change in modulation. Below 70 percent modulation the output is directly proportional to the input. Any unbalanced antenna or transmission line in the range from 60 to 600 ohms impedance may be used, or balanced antennas or lines in the range from 300 to 3,000 ohms.

The three crystal oscillators, one for each frequency, are of the Type 40 tubes which drive the final amplifiers, a Type 8E2B4. The speech circuits consist of a 6C5 input stage, a 6E5 modulator, of the suppressor grid variety, and a 6X5 low pressure for voice, several hard and remote speech amplifier tubes are also used, including a 6E5B detector in the volume compression circuit. The power input to the transmitter when fully modulated is 750 watts, from a 115 volt, 60 cps. supply. The modulation is introduced in the case of phone transmission, by a push-to-talk button on the crystal microphone. The line voltage is a grid current and plate current of the power amplifier and the 6X5 input current are indicated on separate meters.



Harvey Wells speed action transmitter



A Lockheed H-2 model wing wing unit for an aircraft, showing the wing structure and associated components.

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LOOK TO **Lockheed** FOR LEADERSHIP

BUYER'S LOG BOOK

What's New in Accessories, Materials, Supplies, and Equipment

Strongly enough, in its using to surface production of aircraft, the application of many and better power hand tools becomes a vital proposition. This is because such hand tools are essential to the rapid manufacture of the dies, molds, patterns and other such accessories of machine methods. A necessary part of the familiar gear drill, grinder, lathe, etc., is the power tool supplying reciprocating motion for filing, sawing, shaping, polishing and other operations requiring an action similar to that of the human hand but more powerful and more surely repeated. Such a tool is the Servo "C" Multi-Purpose electric hand tool offered by H & H Research Co., Boston, Mass. It has in its three terms as powerful as, precise such tools, the H & H product is but 2½ in. in diameter, six in. long and is powered with a 1/30 hp. 110-volt motor. With a stroke length of ½ in. the machine develops a 30 to 40 lb. push or pull in the clutch.—*Aircraft*, October, 1940.



Servo hand tool



Yale flashlight tool holder



Ancon lock nut



Servo mechanical shifter



Snap-On rate meter

Designed to carry all kinds of miscellaneous items, a small electric truck Model K3120, with a capacity of 2000 lb., has been introduced by Yale & Towne Mfg. Co., Philadelphia, Penna. Such a unit should prove of wide application to materials handling problems in some of our recently enlarged aircraft factories.—*Aircraft*, October, 1940.

Newest thing in lock nuts is a one-piece device introduced by the Ancon Division of Lummus Steel Company, Inc., Cranston, Conn. Utilizing a new principle which provides positive locking of the nut to the bolt, rather than the old, the Ancon has now incorporated an accurate shaped metal locking ring in the bottom of the nut which is automatically expanded into the top of the bolt thread and against the nut run in the nut is drawn tight. No special bolt is required and the nut is said to hold securely under all conditions of heat and vibration. The device can be used repeatedly without loss of effectiveness and without damage to the bolt, it is claimed. The new nut is available in all standard sizes and weights.—*Aircraft*, October, 1940.

A handy device around most any factory is the portable flashlight offered by The Service Center & Truck Company, Akron, Ohio. This device is a portable unit of electric-welded metal construction with a top measuring 26 in. wide by 45 in. long. A lifting mechanism operated by a hand crank permits varying the height of the table top by 14 in. The table is fully rigid in any position and may be used for heavy work up to 2000 lb.—*Aircraft*, October, 1940.

To prevent damaging spark plug installation elements during installation or removal, the Snap-On Tools Corporation, Kenosha, Wis., has developed a spark plug socket wrench with a magnetic insert in the socket.—*Aircraft*, October, 1940.

A novel tool used during the duplicating process of drilled holes with speed and accuracy is provided by the Station transfer punch unit now offered by the Station Tool & Die Co., of Bentley, Michigan. Station punches are made to transfer drill holes through a drilled section in diameters from 12" to 12"—*Aircraft*, October, 1940.

The Aero Die offered by Pacific Airplane Corp., Burbank, Calif., looks like one of the fastest progress ever to be an aircraft engine shop. They in operate as a fast cylinder, it carries all data for quick setting, valve timing, and valve timing adjustment on all standard American aircraft engines from Aeroquip to Wright. Durable construction and reasonably priced, this Aero Die is now on approval in any customer.—*Aircraft*, October, 1940.

To solve the problems of eccentric loadings which hamper the action of the conventional centrifuge type landing gear strut and shock absorber unit, a "ball floating" type landing gear has been developed by Bendix Aviation, Ltd., Burbank, Calif. The new Bendix strut has two wheels, one inside the other, and the other is free to act solely as a shock absorber. The simplified gear weighs no more than the most single-strut conventional gear. A further advantage of the Bendix "floating" strut is that the wheel is pivoted to the support strut by means



Bendix airplane landing gear



Layton Engineering Co. Additor



Snap-On rate meter

of a support unit which "rolls with the punch" when the wheel has an obstruction. This backward movement of the wheel tends to rotate the shock at self irregularities more than the rotational action of the single strut gear permits.—*Aircraft*, October, 1940.

Good blasting is an important feature of aircraft and aircraft engine maintenance and maintenance, but the value of this operation is considerably hampered by moisture in the air. It has been known for some time that the most efficient way to Wright Aeronautical Corporation has solved this problem through installation of a battery of twenty-four Additor units made by the Layton Engineering Company of Chicago. The units are mounted in the air flow just ahead of the main blower to permit maximum condensation of moisture in the lines after the compressed air leaves the air receiver. The Additor units contain four ball-bearing rollers arranged vertically one above the other. Two rotate in one direction and two in the opposite direction. The compressed air, in passing through the unit, must turn the rollers. Moisture, oil, dirt and fine scale become engaged in the roller vane and the moisture thus collected is thrown by centrifugal force to the inside wall of the housing, where it can be collected and drained off. Collected moisture and condensation flows through an outlet on the side of the air stream to a trap for disposal.—*Aircraft*, October, 1940.

There are quite a number of times in aircraft work where an explosion proof lamp—one that is really explosion proof—would be of help. For example, there are many painting operations that have to be performed inside fuselage or nacelles during overhaul operations, where the operator needs good light. For such work a new lamp developed by Stewart B. Brown Mfg. Co., Inc., New York, N. Y., has developed a 100-watt explosion lamp that is approved by the Underwriters Laboratories for use by paint, varnish and chemical manufacturers, in paint booths, etc. The lamp has a completely self-contained explosion proof lens covering aluminum, heat, explosion, hydraulic pressure and durability. It is claimed to have two net useful hours the light capacity of any portable lamp of equal weight ever before built by the Underwriters.—*Aircraft*, October, 1940.

A special line of aircraft metal working machinery has been developed by the Farnham Manufacturing Co., Buffalo, N. Y., and is rapidly being adopted as standard equipment for specialized operations in many aircraft plants. The Farnham line includes a spin rolling machine which deforms round and square from square to round, a disk bending roll machine for forming leading edges, a cornering roller, a disk bending and stretching bench, a duplicating roller and drill, cornerers, flanges, jacks, etc. Two models of leading edge disk rolling machines have been developed. Both are roller except that the small machine is loaded to rolling the wings material out over 3000 feet in length, while the larger machine rolls material up to 6 in. thick and twenty feet in length. Both machines are completely automatic.—*Aircraft*, October, 1940.

(Further Developments on Page 61)



Left, Exploding proof lamp

Right, Farnham bending rolls

HARVEY STURMIS
WashingtonC. P. McQuinn
Pacific CoastJay P. Ashworth
New YorkE. R. Griffin
New York

OCTOBER 1949

Navy Starts Work on British-Lease Air Bases Air Corps Reorganizes Squadrons; Designs Embargoed

Washington (AVIATION, 20-24-49)—As a special Army-Navy Inspection Board left for Bermuda to examine sites for naval and air bases, officials began a study of what conditions will be necessary on the shore of islands recently leased from the British and Congress prepared for still another expenditure \$10 for them and other new island defense projects, including construction and aircraft expenses.

Radar and meteorological stations, hangars, barracks, gasoline storage, barracks, anti-aircraft defenses and similar ship and aviation facilities must be provided at the base in Newfoundland, and in the islands of Bermuda, the Bahamas, Jamaica, St. Lucia, Trinidad, Argentina, and in British Guiana. When the air bases will have an effective radius of 800 miles from the Panama Canal, making a surprise attack on the

Western Hemisphere impossible, as the opinion of experts who anticipate completion of defense of the Atlantic coast within a year.

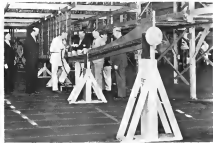
Meanwhile Secretary of the Navy, Kene, publicly stressed the suitability of acquiring the Galesburg and Cape Girardeau in the Pacific, although denying that negotiations in this direction had actually begun.

The War Department transferred to Puerto Rico the 24th Air Base group at Kelly Field and the 24th at Langley, and reorganized the old 24th Air Base group into a new group to increase mobility and operating efficiency. An equal number of new "air base groups" was created, each composed of three smaller squadrons.

Simultaneously, Army tests began on the suitability of (Continued on page 14)



ABOVE, RIGHT: A 1,000-foot runway extension at this base in Chile is expected to be completed in a matter of weeks. Below, left: A symbol of one of the world's greatest needs—new and improved airports. Progress is approximately \$10,000,000 this year to start a program of 4,000 civil bases in 1950-1955. Civil airports are important in national defense. The transport plane just taking off is one of TWA's DC3s.



RIGHT: A brief summary, first in Naval history to mark the laying of an aerial rail, Grace L. Warren (in right rail), transfer of one of the nation's great war-time companies, and Capt. De W. C. Henson, of the Navy Bureau of Aeronautics, are driving the first pile in what will be the world's biggest flying boat. Behind Mr. MITER is Joseph E. Henson, executive vice president of company.

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OHIO Quality depends on the skill and experience of many craftsmen. Modern Machinery and methods are important—but most learned by years of actual experience are the prime essential.

OHIO Quality in the making

First, the skill of the right analysis and analysis for your particular tubing requirements, tested to length and brought to perfecting temperature under the experienced eyes of men who know their steel, step conscientiously on their way to the perfecting skill in an automatic or hand tool to focus the center of the hole.

Second, first that hole comes from the piercing and as a seamless tube. Perfecting piercing rolls, driven by the force of 1,200 horse power, have gripped the glowing metal and forced it against the glowing point, extruding from the solid tube a tube with seamless walls of uniform thickness.

Our first critical inspection of the tube is immediately after the piercing operation. Men and Ohio craftsmen inspect the end and just take both inside and out for any defects that might not be evident when the tube has cooled. Possible mechanical or inherent defects not noticeable in the original tube are then discarded at this point. This inspection is under the control of our Metallurgical Department as a means of double-checking their analyses of the original steel and in order that it finished tubes will measure up to the high standards of OHIO Quality.

The most exacting pipe requirements, the most gas will appreciate this better tubing. Let talk it over.



The OHIO SEAMLESS TUBE CO.
SHELLY, OHIO



After piercing is over, each OHIO customer has developed his own method.



Third, the final inspection of the pipe. OHIO Quality is a result of experience and skill. The steel is made under inspection.



Today in the process is no less exacting than it is in the air. When big steel tubes are first tested, and in the case where the run way for a hole in OHIO Quality is made sure and looking goes back up on a great inspection. Both parts describe the best in seamless steel tubing.

Aircraft Transmitter-Receiver

AERONAUTICAL RADIO, INC.

Collective orders for 300 RTA-1 units have been received through Astronautical Radio, Inc. for the military whose counts are shown below. Full information and technical data on the RTA-1 Communications Unit are available on request.

Bendix
STANDARD FOR THE AVIATION INDUSTRY

SPECIAL ADVERTISING SECTION

Solid state exhibits reader of various sizes.
 Sunday NY 4-4 Transamerica-Exxon
 Credit Delta Air Corp.-refers - Eastern
 Air Lines - National Airlines, Inc.
 - Transcontinental and Western Air
 Lines - United Air Lines Transworld Corp.

WASHINGTON (WATSON INTELLIGENCE)—Washington is doing the complete lighting job for Washington's new national airport. Included in the contract are 400 various colored lights for traffic and control, boardway lights, destination, ramp, foot, horizon, ceiling projector, interior fixtures. The whole outfit costs \$200,000. Every light now is switched from a single board.

Exploring the possibilities would let Washington work out a new type of deal in answer for Washington; it will be called a "conditional."

Butler September the president gave the signal for a group of working planes, carrying Assistant Secretary of Commerce Robert E. Windley and other officials, to land in the new 750-acre Gravelly Point field whose northward runway is 4,100 ft. long. Plans of American Airlines, Pan-Central Eastern Air Lines, the Civil Aeronautics Board, and the Army and Navy participated. This marked the official dedication. Into the air, within minutes, came a second pair.

move in was not set at the writing. The field was scheduled for completion about May 1, with final drawings and

If you like horse-racing, you'll like this. The Government Board has rules on U. S. mail boxes in foreign countries. For the Postmaster General, rules on mail at foreign consulates flow to the

U. S. by our own lines—means
ing Pan American Airways.
Further, it is the PMO's job to
collect from foreign countries

...they want to see PAA off carrying their mail to us. Well, I need many countries in Europe haven't paid, as you might guess. They owe PAA about a million dollars, and PAA wanted it. So Congress passed a law making the PMG to pay PAA the million now, and collect it later from Europe. But... Congress took notice that the United States pays PAA about \$10,000,000 a year for carrying our own mail, and if the PMG isn't collect from Europe, we can deduct the million from

A \$1,000,000 improvement pre

Sperry Gyroscopes Inc. issues *Gyrolog*, Wright's *Gyrolog*. City

L. V. plant for use as a research laboratory. All Sperry manufacturing will still be in the Brooklyn plant.

Monaco Manufacturing Company, Los Angeles, were into its new Burbank facility during September. The new plant, modern throughout, provides 82,180 sq ft of floor space. The present factory of 42,000

sq.ft. area will be maintained for operations of the Manassas factory which is manufacturing alloy castings for the aircraft industry using the Alkath process. A. E. Shaller, Manassas president, has a

limited sale of 400 new Magnus Model D-4 engines in Canada for approximately \$150,000. This figure is

Despite the existing need for rapid expansion of airport facilities it appears that many existing airports will not be allowed to continue to grow without a life-and-death struggle. Last year the Deregulation

port in Los Angeles was closed by the city following what most proceedings initiated by the City Attorney.

Meanwhile a protracted fight continues over continued operation of Alameda street.

allegation will be dropped as the
place has been fixed in Superior
Court by Baker Knight and his
wife. The complaint was
brought against Western A.
College and Airport Manag-
ment Inc. members of the

Nearly two months after the first announcement that ground forces had exited a

WHAT PLANNERS AND ENGINEERS wanted to standardize is public as beginning to glimpse of the program, plans definitely answers the plan for re-coded by June 1990 are with the next two years about a divided between Wrightsville & Wadley designs follows the accepted price of buying two times as

Still largely untested, a program for liquid-cooled gas, though it is presumed that GM's Allison takes about half the heat load as the Allison.

North America's AT-1A is the main platform for advanced trainers, while Vulture, with its AT-12A, provides most of the basic trainers. Primary trainers, as might be expected, are more varied.

Army and Navy between them want 31,500 air-cooled engines in the 500-2,500 hp. range and have made arrangements to get them from Wright, Pratt & Whitney, and Ford. F & W, which is doing all its negotiation with May, will furnish 17,200 of the engines. Ford is selling details with the Army on a program to build 4,500 en-

To handle his share, Pratt & Whitney will undertake a 400-

A black and white photograph showing a biplane on a runway. A person is standing to the left of the aircraft. The aircraft is a single-engine biplane with a high-wing configuration. The background is dark and indistinct.

GREAT THINGS ARE PROMISED of this new TP-43, made in Republic at Farmingdale, N. Y. How fast it is the Army would say, but it loses anything ever made by Republic.

out, have been talking with Army and Navy about a civil air reserve and something is likely to come of it.

foundations, Comarco officials indicated that existing plant capacity appears adequate to meet potential requirements. A special interdepartmental

and types of parachutes will
will be needed by the Army.

Navy, CAA, fuselge buyers and private flying schools. Meanwhile, manufacturers agreed to submit detailed data on production numbers and delivery rates.

(Continued from p. 67)

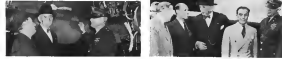
short-range tubes, placed in connection with mechanical cuts. Six Simon Q-34s were being used in the experiment. The Q-34 is a military variant of the Simon K-9, powered by a Continental A-34 engine of output 18 h.p. at 2,700

For the first time private manufacturers were called to Washington by the Defense

Corruption in delivery plant has
future production. After in-

Other national defense developments during the month included a Westinghouse production adding to the experimental lot, all plans, specifications and descriptive or technical information of any kind on aircraft and aircraft engine design and construction as well as equipment used in the production of aviation motor and internally tank, or plans and specifications used in the design, construction or operation of such equipment as in connection with such process.

The FBI worldwide offers war refugees advice on how to defend against sabotage, U. S. Navy asked Congress for authority allowing naval agents to work with civil officers in law enforcement where law enforcement was affected.



William E. Knaus, president of the National Defense Commission, and Gen. Arnold, Chief of the Air Force, take a flying look at the industry. Upper left, they are being shown through the Glenn Martin plant; Mr. Martin, between them, huge flying boats is being loaded. Lower left, with cooling coils, Wright at left, their tank with acids at the 3-400s boiling off the line at Curtiss-Wright plant of Bufile. Upper right, Pullen Green, president of Lockheed, at left, shows off the new 400 mile per hour P-80. Lower right, at the Panhard plant of Republic, left to right: J. L. McClean, v.p. and gen. mgr. of Republic; W. Wallace Knaus, president; Mr. Knaus; Alexander Kartveli, v.p. and designer; and General Arnold.



A NEW SHIP EVERY THREE HOURS is being turned out by Wärtsilä at its Helsinki plant. Over 1000 of these trimmers have been ordered in the past year. Deliveries are 50% ahead of schedule.

Aviation ABROAD



Left: TWO GREEN ISB FOUNDED are going into the Wellington bomber before it takes off to its mission in the continent.

Right: RECENT RAIDS OVER LONDON brought the use of Green four-engine Isb bombers. These ships can carry 40 tons, or a sizable load of heavy bombs.

Below: THE NEW FOCKE-WULF PW 10, twin-engine fighter. It is armed either with 50 or 315 airplanes. Top speed is said to be about 300 mph. The smaller speed of the engine has caused the propeller the kind of the hub.



Small boat at Victoria, B.C. One of the Green Isb bombers is getting on a tow barge in England. This ship was severely damaged during the Southampton operations, but despite going into the ship it returned safely to its home base.



Below:



SENIOR OFFICERS OF THE Canadian Air Force and members of the United Kingdom Air Liaison Mission welcomed technical officers of the U. S. Air Corps in Ottawa, where they had been in an Army Douglas transport. Features of the visit was to inspect and fly the Supermarine Spitfire.



U. S. Air Corps plane looking over the Spitfire in Ottawa. The ship is powered with the 1800 hp. Rolls-Royce Merlin engine.

ON SCHEDULE

By "HEM"

This column is a new feature in "AVIATION"—its purpose is to give the reader an inside look behind the scenes of transport aviation all over the world, its aims, going on, its structure and its working. The use of the airplane as a general method of transportation, which, in my view, should be the aim of any one connected with this vast industry.

Let's take a look at the condition of European commercial flying this month, but I want you to know that the news is not very encouraging. The British ABA is flying a few lines, but is severely limited in its sphere of operations, according to official news. Germany is looking to increase some of its intensive services of lines within "Greater Germany", with a new line to London from Berlin just opened. The Luftwaffe is trying to keep on its feet as it can, and as far as it is possible to some extent. England is quietly, but successfully maintaining its far-flung service routes, including a daily service to London, from now with some DC-3s chartered from KLM in London when Hobbard was awarded, a regular service to New York and out of Europe, Canada, for official passengers, flown with the Frontier Short flying boats (Airways also has "Short"-C) Clean boats were requisitioned for patrol duty by the RAF).

Netherlands commercial airline, KLM, is completely out in Europe, as are the Belgian SASNA, Germany's DNL, and Denmark's DGL, and Switzerland's Swissair. There have been no flights to fly in under the present conditions. Of these, KLM is in the best position, possessing routes all over the world, and is still flying from Palestine to Java and to South America.

As usual little is known about Russian commercial airlines, but they probably are continuing to send out as well as they can. Of course, the commercial companies in America, Canada, Sweden and Poland, listed in the "Today's" CLE and "Leaf" respectively, disappeared from the map on the last-mentioned airline companies in Europe.

It is interesting and instructive also to take a look at the number of American built transport planes which were being used in Europe at the time that the war's labor pains were beginning to tell. In all, there were some 20 Lockheed, in use in England, Holland and Poland, while there were well over 40 Douglas DC-4 and DC-3 transports in use by such a varied group of airlines as British, Canadian, Swissair, DNL, Swissair, DNL, and Belgium. Of these, about 15 Lockheeds and at least 25 Douglas, most of the latter in Holland, still own Germany's hands.

In last October's issue a very complete story was given about the KLM warbirds listed in the "Today's" report near Amsterdam; it is known now that these ships, once considered the best equipped outside of America, and having the most modern American-made landing gear, have been completely destroyed, not so much by the German bombardment during Holland's invasion as by repeated English attacks. The German Luftwaffe were very careful not to hit anything that made it seem out to them, and converted 120 percent, and immediately after Holland's complete loss of the air modern equipment, two replaced, and so now appear over a number of pictures in Amsterdam, together with the staff of 400 mechanics.

In it is a very tight that made the eye in Europe, while it is quite sure that many of the lines will never fly again, should the Axis powers take control of this continent. Should things turn out the way all America wishes, there are enormous and gradual and steady American airlines and industries, including Europe's airlines with American equipment and perhaps with American personnel.



THE AIRCRAFT SAFETY NUT

... available in types and sizes for any fastening

As aircraft engineers now draw upon more than 700 combinations of type, size, thread and material... to select the Stop Nut Best suited for each fastening job. Complex requirements have produced wide varieties in design, but every nut incorporates the basic Elastic Stop element... the resilient inboard fiber collar which holds the nut tight by elasticating all thread play.

In thirteen years of use, these nuts have played a big part in making aviation safe. Their self-locking action is automatic and thus is not subject to human failure. Vibration and hard service cannot break it down.

Further, Stop Nuts affect important economies in manufacture and upkeep. Single-and double-nut construction saves time on original application, and hastens maintenance in reduced to a negligible point. When removed, the nuts can be used over and over again, always retaining their full locking effectiveness.

These patents used on all military and transport airplanes in the recognition accorded by America's aviation industry.

Write for 36-page Catalog containing a complete explanation of the Elastic Stop principle, nut applications data, and a complete listing of the size available.

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Plant Financing

Detailed proposals by which financing of defense plant construction is to be secured are still awaited as we go to press. But the money is there and it is already being loaned to new money manufacturers. One of two things are clear: The government, one way or another, is going to pay within the next few years the cost of armament plants. No manufacturer is going to have to take any risk of losing his own capital by doing it. And he knows it. But on the other hand there is a good chance that termination of the warship (if and when) will cut the government's requirement of the machine and armament capacity in the country. Many points are in the air. Congressional action, on the defense manufacturer's "bankable contract," and situation of taxation between Army and Navy's big percent of the RFP, and the RFP's relation to the Defense Plant Corp.

Meanwhile, if you think you are in the defense business, wait money, and then start the clock. The money is going to be the nearest last RFP offer. The conclusion is Washington.

The bankable contract is simply NACA's recognition that the government is going to have to pay for plant anyway. Instead, therefore, of doing "a little" work including some of the cost in the price of the armament manufacturer, the contractor would get a separate contract agreeing to pay the cost of plant in full, except for the materials. This contract would be negotiable and could be used as security for a loan. After five years the plant would belong in the government, unless the contractor had paid for it at its own appraised value. This may not be much more than it may turn out to be the price.

Like the bankable contract, the 30 percent advance is a great shanty to direct government contractors. The advance, in practice, appears to be allocated to such mortgage companies as those under which the effort, Chrysler, and others are building armament facilities for the government. The advance is the interest-free and maybe little red tape.

The manufacturer or manufacturer even further removed from direct dealings with the government will only rarely use RFP or Defense Plant Corp.—if money is not plentiful, different, which RFP is still working out. Many types of

arrangement. These might vary all the way from a simple sale and mortgage on the armament facilities over the years to a program for which Defense Plant would buy the facilities at building and loan them to the manufacturer. It may be the bankable contract, the accepted way of dealing with some contractors. The latter scheme might be the preferred financing for sub-contractors.

Boeing Aircraft & Engines, Inc.—The company last year awarded a \$200,000 contract for 20 Boeing "Cloudcroft" powered with 125 hp. Star-Joy engines for the Army Civil Air Corps (formerly Ferry). The first contract did not include engine and engine parts, but was covering the order, or the several years complete engine. Most of the ships will be based at Dayton, the capital. The company has been informed that additional work probably will be ordered and a manufacturing license arrangement may be suggested.

Parts Companies Expand

Expansion of allied enterprises and supply manufacturers continues to take place in the Los Angeles area. Recently, new firms include: **Aviation Corp.**, Burbank, established in manufacturing service to airlines in Army and Navy requirements.

Aviation Corp., Burbank, Calif., expanded by C. A. Roberts for the manufacture of aircraft parts and general aviation. **Chrysler and Aviation Industries**, C. A. Roberts, Inc., E. T. Roberts, vice president, and E. A. Livingston, secretary, and H. L. Kivell, Max E. H. H. Livingston, secretary, and W. J. Livingston, secretary.

Phil Franklin, Los Angeles, announced by R. E. Green, secretary, and J. E. Green, secretary, and J. E. Green, secretary, and J. E. Green, secretary.



THE NEW BUILDING doubled the capacity of Consolidated Aircraft in San Diego. All left in view of final assembly building, 100 ft. high, two North Pacific Coast Coast.

for the design and manufacture of aircraft propellers, especially an engine propeller for jet engines.

Harding Aircraft Products, Inc., established manufacture of parts and sub-assemblies, preparing to start a new factory. It has added Lee Crisner and Russell England to the executive staff.

Consolidated Completed

Defensive contractors were held September 2nd for the Consolidated Aircraft Corp. factory building which currently doubles the size of the San Diego factory. One of the cost of more than \$1,000,000, the new building is more than 200 ft. wide and 10 ft. high. With other construction this brings total Consolidated floor space to about 1,000,000 sq. ft., made for the largest integrated aircraft factory in America. Employment currently totals about 10,000, with 12,000 scheduled to be on the payroll by December, and 15,000 at the peak activity of the present plant.

Aircraft Access, Corp.

Immediate construction by Aircraft Accessory Corp. of a \$200,000 plant on an Army property in Berkeley, Calif., is announced by Ted Lyons, president. Plans call for a modern, single building of 20,000 sq. ft. floor space, to be ready for occupancy by July 1, 1945. The two plants now being operated by the firm will be discontinued when the new plant is ready.

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Mr. Howard, Richard E. Howard of the Howard, Inc., New York, California, Distributor of Howard biplane.

Owner AND Distributor

SATISFACTION

THE new Howard brings satisfaction to those who sell it as well as to those who own and fly it.

The maiden voyage of the Howard described in the letter reproduced here was not a trial or test trip, but a routine flight with a newly manufactured Howard from factory to the home port, with the Owners and the Distributor aboard.

Take a trip in the new Howard before you purchase any other make. There's a flying treat in store for you.

Howard Distributors in Boston, New York (Roosevelt Field), Amherst, Pennsylvania and many other cities will be pleased to give you a demonstration flight.

Howard

AIRCRAFT CORPORATION

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The story of the 1938 Howard biplane is interestingly presented in the *Howard*. Write for your free copy today.

The Precision, Endurance and Reliability of New Departure

Bearings are founded upon more than fifty years' experience

plus the skill of the finest type of American Craftsmen

NEW DEPARTURE BALL BEARINGS

Lockheed Wind Tunnel

In order to speed the progress for the development of new aircraft, Lockheed is making to completion one of the largest and most complete private wind tunnels in the world. Costing \$150,000, the Lockheed wind tunnel project is housed in a building 175 ft. long and 20 ft. wide. The tunnel is 400 ft. long, of the mule nose, closed throat type. It measures 30 ft. x 20 ft. at the maximum diameter, narrowing to 8 ft. x 12 ft. at the working section. A 1,000 hp electric motor will drive a 20-hp propeller of 20 ft. diameter to develop a maximum tunnel speed of 300 m.p.h. Design of the Lockheed tunnel is unique in that all sections of the tunnel, except the propeller station, are rectangular. In addition to the wind tunnel Lockheed is erecting building a total of eight new buildings which will provide 650,000 sq. ft. additional floor space by December. At that time the Lockheed factory space will exceed 1,500,000 sq. ft. and, with the new Vega factory now under construction, will total more than 2,500,000 sq. ft.

NA-35 Rights to Vega

Vega Airplane Co., Lockheed subsidiary, has produced engineering design and manufacturing rights in the North American



THE ROUNDED BOMB-RAY DOOR held by these two pretty girls from the Glenn L. Martin plant is 16 ft. long and weighs 45 pounds. It is stressed for a load of more than 3,000 pounds and is made of plastic bonded plywood.

NA-35 trainer and is planning a substantial production program for both private and military customers. The NA-35 is a small primary trainer of advanced construction, features tandem cockpit, low wing configuration, and with a Maxima 185-118 hp engine for power.



RALPH ELLINGER has been named as chief engineer of TWA, following appointment of G. W. Tinsford as VP Engineering. Ellinger is a former veteran of TWA's engineering department.

Test Flight Timer

A new device, which is said to ensure accurate accuracy in recording engine speed for maximum test time demonstrated at Los Angeles airport in military aircraft and civilian aircraft by Louis W. Wal, test pilot for North American Aviation, and Lewis Manda, North American electrical engineer. Operation of the device is based on a combination of photoelectric cells, an amplifier system and accurate timing mechanism. The photoelectric cells, in combination with an optical system of mirrors, are placed in two vertical tubes or "windows" and intervals noted constantly with the timing system in a central recording station. The plane

is to be tested to show over the two "windows," which have previously been accurately located a short distance apart along a well-defined flight path about a mile in said to be simple for the pilots and approach. The



PIPER hired its 1,000th employee recently. W. T. Piper, left, is shown shaking hands with Clarence Davis, an M.T. engineering student. Plant superintendent Herbert Eklund looks on, right.

Main must be shown again low over the ground to assure accuracy, the altitude ranging between 200 and 300 ft. Landing speeds can also be checked easily. This system is said to reduce time and cost of speed measurements.

News From Northrop

The factory that was "bored to expand its facilities before it got into production," Northrop Aircraft Corp., Hawthorne, Calif., is now making work on the B-45 plane engine bomber current received from Norway last winter. While no official explanation is forthcoming as to the status of the order, it is understood that the planes are being tested for delivery to England. Powered with an 1,120 hp Wright-Cyclone engine, the Northrop is a conventional two-engine all-metal monoplane equipped with the B-45 mounted in the wing through fuselage "legs." Performance with full bomb load is set at 324 m.p.h. In order to accommodate this and other orders now going through the factory, a new workspace and workshop have been erected and additional equipment installed. The Northrop wind tunnel is nearing completion. With a working throat of 20 ft., the Northrop tunnel will develop an air speed of 350 m.p.h., using a 400 hp Wright Cyclone engine for power. (See article on page 4 of this issue.)

TRAINING

The Chicago School of Aeronautical Engineering, a division of the Empire Aircraft Corporation, will officially open October 1, at Municipal Airport, Chicago. Additional space has been leased in the American Airlines West Hangar, where both theoretical and practical training will be offered. High school graduates in the areas, maintenance and installation of aircraft instruments. It is the plan of the school to not only train the students in instrument installation, but to give schooling in other factors entering into employment in the aircraft field—first in, computer skills, personality, and appearance.

The Empire Aircraft Corporation provides skilled direction for such a course, having had practical experience in instrument installation for both private industry and airlines. They are at present authorized sales and service for most of the mid-western instrument manufacturers. Both Snyder, in president and chief manager. Day E. Tibbitt will be at the head of the school.

New Houston School

AMERICA Enterprises, Inc. has been approved in Houston, Texas, by R. E. McKnight, President, a flying school, the corporation will also be authorized distributor for Piper in that area, and will also represent, Tom Voss president at Henry E. Kerner and L. D. McKnight in co-owner. The school will have taken over the large hangar, a shop, a five-room

office building and two other buildings formerly used by the Texas National Guard. Students in new an active aviation center and the new hangar is looking forward to an active future.

Aerovox Trains Welders

The American Corporation of Aerovox has been leasing out five shops a day and plans to sell by per cent to its four shops for most of the year. When the right shop is completed the company anticipates a production of seven shops per day.

"The problem now is in securing trained factory personnel," said Carl Froelich, Aerovox President, recently. "In order to do this we have recently opened our own school for welders and machinists in Houston."

Aviation Institute Expands

The Aviation Institute of Science of Fresno, California, an aviation mechanics training school, has just leased a block of property consisting of 32,000 sq. ft. of four acres and 30,000 sq. ft. of modern seven-year-old building for its rapid expansion. The property is 300 x 348 ft. and includes a three-story modern freight building, several one-story structures and a paved yard enclosed by a concrete fence. The property fronts on 31st Avenue and occupies the block between 31st and 32nd Avenue on Long Street. The highway between 31st Avenue and Long Street is now being extended by a large number of industrial concerns.

The modern center includes, engine, sheet metal, welding, drafting and radio and use of 6 months. The Aviation Institute of Science is now to be established in the Los Angeles area in the Academy of Aerial Photography, Inc., Los Angeles, with Kenneth A. Smith as founder and president. Extensive research and planning provided opening of the school, which is offering classes in aerial photography, including study of the camera field, inventory courses in development of pictures, mapping, photographing, etc. This is believed to be the only school of its kind in the world. In addition to the increasing commercial activities in the field of aerial photography it is believed that the new school will prove a vital link in the national defense training program. Numerous training courses in four months classes were scheduled to start in October 1941.

After two weeks of address the National School of Aeronautics in Kansas City, Mo., re-



CHIEF PILOT, TOM OETGENMAIER, of Caltex Flying School, gives C.A.A. student Margaret Stansbury a portion of advice before she takes off in one of the new 225 hp. West trainers.

T. R. Government approved for airplane and engine mechanics and licensed by New York State.

Expansion of the Westwood College School, Los Angeles, to a full status as a modern school was celebrated recently with a dinner and reception for members of the aviation industry in Southern California. The school, which will now be known as the Westwood School of Aeronautics, was founded at the dinner which was attended by a large number of industrial concerns.

Latest updated aviation training is said to be introduced in the Los Angeles area in the Academy of Aerial Photography, Inc., Los Angeles, with Kenneth A. Smith as founder and president. Extensive research and planning provided opening of the school, which is offering classes in aerial photography, including study of the camera field, inventory courses in development of pictures, mapping, photographing, etc. This is believed to be the only school of its kind in the world. In addition to the increasing commercial activities in the field of aerial photography it is believed that the new school will prove a vital link in the national defense training program. Numerous training courses in four months classes were scheduled to start in October 1941.

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presents an enrollment of 15 aircraft students, with 100 more scheduled to begin study September 1st. The school is completely equipped school is directed by airline men who are government rated instructors. At present, there are five day-time instructors and the same number for night classes. According to Mr. John Voss, the night class instructor, Director of TWA, special emphasis is being placed by the school on training for government A & E license.

Training school installs DC-3 Electrical Test Panel. An electrical test panel for Douglas DC-3 aircraft with paneling while serving airplane has been constructed and is now on use by students in the Maintenance Electric class at the Flying School of Aeronautics, under instruction H. E. Froelich.

Training conducted with the panel are practically the same as if the student were working on an actual airplane. The panel is made of wood and is made to look like the actual aircraft. The panel is made of wood and is made to look like the actual aircraft. The panel is made of wood and is made to look like the actual aircraft.

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Cyclone-powered Strato-Clippers ply the HIGH ROAD TO RIO



PAN-AMERICAN'S NEW BOEINGS NOW PROVIDE 3-day Service

Mail today — Rio day after tomorrow! Pan American Airways links the Americas with swift wings. A new fleet of Boeing Strato-Clippers — each powered by four 1200 H.P. Wright Cyclones and crewed by only Yankee Clippers — drops-off messages from New York to Panama ... runs two days off fastest schedule to Rio de Janeiro and Buenos Aires.

Pan Atlantic companies do regular Trans-Atlantic service and extended on Trans-Pacific service with Boeing designed flying boats powered by Wright Cyclones. Once again selected for Pan American's international operations with the new Boeing Strato-Clippers, Cyclones are playing their part in strengthening the unity of the Americas.

FLY

WRIGHT AERONAUTICAL CORPORATION
A Division of Curtiss-Wright Corporation • PATENTED, NEW JERSEY

A FEW of the 1930 students who are going to school in these white at Fletcher Aircraft Schools, at Burbank, Calif.



Puller Model 711 C-1 Amphibious
Bomber with 500 H.P. Wright Cyclone
Engines used by the Air Force in
Russia, China, Brazil and Turkey



Brewster XF3A1 Navy Single Engine
Fighter powered with Wright Cyclone
500 H.P. Engines



Douglas DC-2 Transport equipped
by F.W.A. and powered with two
Wright 220 H.P. Engines



Curtiss XO-1 is a Prototype
Transport and is powered by
two 500 H.P. Wright Cyclone
Engines



Curtiss XO-1
Bomber equipped with
500 H.P. Wright
Cyclone Engines



Curtiss XO-1 is a Prototype
Transport and is powered by
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Curtiss XO-1
Bomber equipped with
500 H.P. Wright
Cyclone Engines



Curtiss XO-1 is a Prototype
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Engines



HOLLEY Aviation Carburetors are used by AMERICAN AIRLINES
ARGENTINE ARMY AND NAVY • BRANIFF AIRWAYS, INC. • CHINESE ARMY • DUTCH EAST INDIES AIR
FORCE • K. L. M. • PAN AMERICAN AIRWAYS • PAN AMERICAN GRACE AIRWAYS, INC. • ROYAL AIR FORCE
SWISSAIR • THAILAND AIR FORCE • U. S. COAST GUARD • U. S. NAVY
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CORP. • HUGHES AIRCRAFT CO. • LOCKHEED AIRCRAFT CORP. • GLENN L. MARTIN CO.
VULTURE AIRCRAFT DIVISION, AVIATION MANUFACTURING CORP.
Aviation Division • DETROIT, MICH.

Canada

(Continued from page 10)

erence of Canada, Great Britain, Australia and New Zealand, under the Canadian government's jurisdiction. (Aviation, March 1945).

Plant Aeronautics Ltd., Fort Erie, Ont. (opposite Buffalo), and the Hamilton Aircraft Co. of Canada Ltd., Toronto, are both having an elementary training plant, 400 seats of the first phase and the Hamilton Tiger Moth, at the rate of 30 a month during the 1945 season when mass production first begins, and which is being produced so, as the plans are put into use now that the training scheme is practically in full operation. Engines for both plants come from the United States, though the Hamilton's Gipsy engine formerly came from Great Britain and are now replaced by Mexican engines. Plant it also building a new Canadian designed type, first 40, for intermediate training. Two hundred of these have been ordered for basic pilot training and production is scheduled to begin early in 1946.

Northrop Aviation Ltd., Montreal, builds the Northrop Noratone, a twin-engine, for the Canadian government for use as troop transport and training plane for radio operators and observers. This company is also building North American Harvard trainers for advanced training in radio flying. Radio training which Great Britain has been unable to deliver for the training plan. The first Canadian-built Harvard, are to come off the production line before 1946 ends.

National Steel Car Corp. at its Toronto plant is building Westland Lysander reconnaissance planes and also in the training scheme, as well as an active service. Production on this plane is to be cut daily by October, 1945.

Fairchild Aircraft Ltd., at its Montreal plant, is building Bellanca trainers, a modification of the Bellanca biplane trainer.

Canadian Vickers Ltd., at Montreal, is producing twin-engine Supermarine Seaquart flying boats, for active service in Canadian units and for training purposes. This is the largest ship being produced in the Dominion.

In addition, to mass individual aircraft, Plant, Fairchild, National Steel Car, Canadian Car & Foundry, Vickers and the Ottawa Car Manufacturing Co. Ltd., Ottawa, are all making parts of the Hudson Page biplane, leader for assembly at the Montreal and Toronto plant of Canadian Associated Aircraft Ltd.

Altogether eight Canadian aircraft

companies, according to Montreal and Supply Minister C. D. Howe at a Toronto speech on Sept. 4, have in hand orders totaling 4,850 planes, valued at approximately \$125,000,000. He said 5,000 planes would be needed for the Empire training plan alone.

Out of the main type planes need in the British Empire Air Training Plan, in the first required Aero Avian trainer for intermediate training. The first training plan called for 1,000 of these planes to be supplied to Great Britain's share.

Following the disaster in England, shipment of these planes could not be fulfilled. In fact, planes on the high seas en route to Canada, were sent back from mid-ocean. By late summer Britain was able to send about 300 to Canada again, but meanwhile the Canadian government had gone into the aircraft production business and formed Federal Aircraft Ltd., Montreal, to produce 1,000 Aero Avian trainers in Canada. Bygone industrialist Ralph P. Ball of Halifax heads Federal Aircraft, with R. J. Moffet, formerly chief economist against all Canadian factories in general manager. Companies producing parts of the Aero Avian for the government owned company are being awarded of Canada. Vancouver: MacDonald Aircraft Ltd., Vancouver; Cadillac: Prew Co. Ltd., Brampton, Ont.; Massey Harris Co. Ltd., Toronto; de Havilland Aircraft of Canada, Toronto; Canadian Vickers Ltd., Montreal; Canadian Car & Foundry Co. Ltd., Aurora, N.S. Part Federal Aircraft assembly plants at Windsor, Toronto, Ottawa, and London, and the six others. The Canadian Aero Avian is powered with American Jacobs engines, more than 4,000 of which have been purchased in the United States.

Many Classroom Problems

To change over from British-built to Canadian-built Aero Avians required a small army of engineers to translate the specs into 5,000 shopprints needed to make the plane from British to Canadian-American engineering requirements and to fabricate parts from British to Canadian and American currency. The entire production of Aero Avians will be the job of Federal Aircraft with the possibility that other types of planes needed later may also be entrusted to the government corporation. Part Canadian-built Aero Avians are planned to take the air in March, 1946. Canada is now building some of its own planes, and that it will continue to do so in increasing amounts is reported by the Toronto, Montreal, Post, and the Canadian Associated weekly. In a recent article on Canadian government-owned war companies, says the paper, "Federal Aircraft" symbolizes the air

and basic defense policy in Canada; do it here, with Canadian machines, techniques and supplies as far as possible, under help from the United States if essential. That it was a mistake to attempt to build British-type aircraft in this country and to make production here absolutely dependent on Britain is now a conviction that is general in both aviation and government circles."

Aircraft not yet produced in Canada, but which form part of the equipment at the Royal Canadian Air Force include British-built two-engineered Avroport Overseas, British-built Short Sunderland four-engine long-range flying boat, British-built Supermarine Spitfire single-seat fighters, British-built Blackburn Shark torpedo bombers, American-built Douglas Dolphin four-engine transport plane in use by the Royal Canadian Air Force, American-built Lockheed Hudson bombers, American-built Boeing transport.

No attempt has as yet been made to produce surplus engines in Canada. It has been under advisement by the government but so far the cost to start such an industry has been left too great for general service. Then Canada at present is supporting engines largely from the United States, and is understood to share in orders given to the Packard Motor Co. for 10,000 Buick 1930 hp. engines which have so far been coming from Great Britain. Similarly instruments, metal propellers and various accessories are still largely imported. Radionics are made in Canada, as the Dominion's main plants have been long established as branches of American and British companies. A machine and controller to produce machine tools for all war industries, including aircraft, was approved late in August.

Radionics are being made for the Royal Canadian Air Force by Irving Air Chute Ltd., in Toronto, Ont., which has opened a second Canadian plant near Montreal, to increase production of war orders.

While Canada had only the nucleus of an aircraft industry's personnel when war broke out, increasing all types of mechanics has been pushed by various federal, provincial and municipal governments. Schools for training aircraft mechanics for both the military and the ground forces needed for the air training plan have been opened throughout Canada. Technical schools in all cities have established special aircraft maintenance classes which have opened even during the summer holidays. Provincial governments have voluntarily transferred institutions into aircraft maintenance schools, which were in the student hands. The federal government, in cooperation with the Royal

(Times in page 10)

AMERICA IMPREGNABLE

—not behind two oceans, or behind walls of concrete and steel, but behind a Naval Air Force that none will dare contest.

Brewster

FIGHTERS AND DIVE BOMBERS

—for lasting mastery of the air

W. G. Carter

Factory Training

(Continued from page 15)

however, that the boys prefer to work to close to home as possible. Brewster is also getting men from the Westcott High School, in which contractors have been hired and from a public school in Newark.

These schools opened on a two-shift basis during the summer and are continuing to hold evening classes for adults this winter. As far as possible, apprentices for evening training are chosen from among men who have done school work.

J. L. Rice, Brewster's employment manager, has one stated criterion against the men in the national defense program: they are too young to escape the draft. He feels that up to the present there has been no instance that men working in aircraft plants would see fit to draft. Mr. Rice believes that men over draft age could be found who have experience of being left in the plants once they are trained.

Active Program of Welds

At Wright Aircraft Corporation in Paterson, N. J., training is an old story. An engine factory is inherently a large machine shop, and mechanics don't grow on trees. It takes longer to train a machinist than it does to train a pilot. In the past Wright has had both different training plans in operation, one for its engineers, one for foremen, one for its machinists, and another for the employees of its contractors.

The most active program today are for the engineers and machinists. About 152 young engineers are now attending basic courses which continue for 18 months. All classes are given during the day time and are combined with school work. Under the direction of Assistant Personnel Director William Bishop a well rounded curriculum has been worked out and the corporation is convinced that the plan is paying dividends.

The Edison Vocational School of Paterson is one of the chief contributors to the machinists' training plan. This school has an emphasis on machine tool component and is able to provide training on any of the standard machines. It is now operating on a 24-hour basis, and is giving four weeks courses. The first week of each course is a general introduction, and the remaining time is devoted to working on one machine. Then if the trainee can merit the Wright standard he is employed and continues on the one machine he has been learning. He is put with a skilled machinist for eight or

ten weeks. During the first week he does nothing but welds. Then later he is left to learn to handle the machine. After his training and inspection periods he is put on his own.

As Wright Aircraft has grown, an increasing number of men have been needed for engine test and engine assembly. A number of men from these departments have come from the private aviation schools. When the company's huge plant in Connecticut is finished, thousands of men will be needed there. Personnel Director Ames is planning to secure many of his apprentices for this plant from the trade schools in that area.

From A to Whiskey

At a time when most of the aviation industry wishes it had started its training plans some years ago, Pratt & Whitney Aircraft of Hartford is reap the benefits of its far-sightedness. Four years ago, under the guidance of Henry C. Smith, it began its apprenticeship classes and now the system has shown early classes are holding responsible jobs in the factory. Apprentices are high school graduates who seem to be well qualified. Three years are required for the machine course, and four years for the toolmaker course. Training is divided between shop work and class work. Men are rotated through many different departments, spending a minimum of 12 weeks in each.

Class work, given at the plant during working hours, for which apprentices are paid, is supervised by the Connecticut State Trade School. At the end of the first six months an apprentice may enroll in the apprentice technology course given by the University of Connecticut. This course takes six hours of evening work per week, plus additional hours weekly. These students are also held at the P & W plant with the exception of laboratory work at the University. Three and one-half years are needed to complete this course.

In its third year, the company could not run apprentices fast enough, and has also been using a master plan, in which a youngster with mechanical aptitude is placed aside a skilled worker and is taught one job by the old one. Because of the need for education, and the reputation of the plant's activities, this scheme has worked well.

The main work of Connecticut has been able to the need for mechanical training for some time, and its trade schools have been operating on an unsatisfactory basis. Public schools which could take only high school students in the day session have been opened all night to qualified aviation students. Such schools have opened at Hartford, Manchester, New Britain and Providence. Pratt & Whitney has supplied teachers to two of these schools.

P & W has training for its young engineers, and also has four hours of instruction per week in blueprint reading and shop mathematics for any employees who want to enroll. That "training paper" is now a firm conviction at Pratt & Whitney.

Enlisting in Marine

At Rahmon's the Glen L. Martin plant has had a carefully work out training plan for ten years. Experience has been steady in the past few years and Martin has already met a number of training problems which other plants will be facing this year.

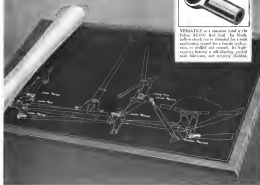
Under the general direction of Donald W. Stewart, personnel director, a variety of training programs are now being carried on. Mr. Stewart has worked out a close cooperative system with public schools in his area which is especially noteworthy. The Rahmon's vocational schools have a two-year course in aircraft component work, and a two year course for welders and fitting welders. Other courses train men for machine shop and pattern shop work.

At the Rahmon's Polytechnic Institute Specialty evening classes are given in blueprint reading and shop mathematics. Marine engineers serve as instructors. Many of Martin's own employees took the course. Last year about 5,000 students took the course. At Rahmon's High School a night school was opened for aircraft and for Marine employees. Company men are referred as instructors. Their courses are given. Blueprint reading, shop mathematics, and additional courses in tools and equipment were furnished for adult vocational courses operated by the City, and the Company has also provided classes with evening training at high schools and given advice concerning these courses. Martin has even employed a number of teachers in the Glen L. Martin training center so that they might become familiar with plant operation. Cooperation is given to colleges and engineering schools at the Rahmon's, and additional courses are now being opened in a two-year office building. More than 100 engineers attend this school full time, for which they are receiving pay. Courses covered closely with the practical shop training which Martin engineers get in the factory. All in all, Martin is doing a highly commendable training job.

Under the solid direction of Charles S. Mazon, Personnel Manager at the Curtiss Aeroplane Division at Buffalo, factory training methods have been carried on there for several years. One of the reasons that P-40s are rolling out

(Turn to page 126)

There Are No "RHEUMATIC ROD ENDS"...



IN THE FIRST — OR THE HUNDRETH — FAIRCHILD M-62

Manufactured and run in control are outstanding characteristics of the Fairchild M-62 Bearing Unit. The fact that Fairchild Aircraft Ball Bearing plays an important part in these characteristics is clear from the fact that these bearings are the main link in the control system. They are the main link in the control system, and they are the main link in the control system. They are the main link in the control system, and they are the main link in the control system.

compression engine as is in any that these bearings are actually lighter than before flight — that the wisdom of using ball bearings got back in hand with the common sense of using the low ball bearings. * * To assure yourself that your ship will make flying safe and easy, through thousands of hours of hard and cold and constant movement of the controls, specify Fairchild Ball Bearings right on the drawings. M-62 Fairchild bearings and engineering help will make it easy for your engineers to order and apply them. The Fairchild Bearing Company, Aircraft Division, New Britain, Connecticut.



FAIRCHILD

Ball Bearings

FOR AIRCRAFT ENGINES AND CONTROLS



**THE 101ST FAIRCHILD TRAINER
GOES INTO ACTIVE SERVICE**

Although the Fairchild M43 Trainer is a completely up-to-date trainer in design and construction, there is behind it today an impressive record of performance and hours in the air, proving to preserve the worth of this exceptionally rugged and thoroughly modern airplane. More than one hundred Fairchild Trainers have already been delivered to the U. S. Army Air Corps for use in training Air Corps cadets, as well as to re-equip and rebuild in the advanced CPTIP program. And twelve more M42s leave the factory every week to engage in the never-knowledge of developing competent pilots for America in the shortest possible span of time!

RECEIVED BY THE DIRECTOR, NATIONAL ARCHIVES
1965 OCT 20 10 10 AM

**FAIRCHILD AIRCRAFT**

Division of Fairchild Engines & Aircraft Corporation
Hawthorne, Maryland Cable Address "Fairchild"



ECCENTRIC VALVE SEAT GRINDERS

Where Are Those Profits

(Continued from page 107)

Pennsylvania received 20% of this total for forwarding finished or raw materials.
Oregon & Associates
Douglas Brothers
Purd

Michigan Star
—Grove
—Grove
—Grove
Paul Volter
Partridge
Safety Glass
Shaw-Walker
Master Oil
Felt & Wire
John Chan
Bryson
Bryson Brothers
Pittner

Minnesota - Oklahoma - Texas received 2.2% for forwarding the following:

Douglas
Isaacson Bar & Carter
Mullin
California received 0.5% of this total for forwarding the following:

Richard Miller
Lewy
Dubby Moulding
Tulley
Oregon received 2% of this total for forwarding:

Globe A Service

Representative list of new airplane mail in construction. See: *Plane Pattern Editor*

Michigan received 20% of this total for forwarding finished or raw materials.
Oregon & Associates
Douglas Brothers
Purd
Michigan Star
—Grove
—Grove
—Grove
Paul Volter
Partridge
Safety Glass
Shaw-Walker
Master Oil
Felt & Wire
John Chan
Bryson
Bryson Brothers
Pittner
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Tulley
Oregon received 2% of this total for forwarding:
Globe A Service
Representative list of new airplane mail in construction. See: *Plane Pattern Editor*

mail industry which by all appearances will repeat the history of the automotive industry's expansion after the first World War.

1941 Luscombe

(Continued from page 101)

full fuselage and require no bracing wires.

The fuselage is a full monocoque structure of 0.02 in. 37 oz. aluminum riveted to stamped Dural wood-plated bulkheads. These bulkheads during construction are set up as one of the main fuselage ribs that are already drilled so that connecting sheet will fit exactly. The sheets of Dural have been previously drilled and curved on rubber machines and when ready to be riveted to the bulkhead are slipped into place and riveted on with self rivets. The major rivet job for one fuselage when four men but two hours — considerable production record.

The Luscombe landing gear is unique and employs only a single oleo and spring shock unit inside the fuselage. The landing gear is of semi-cantilever construction, requiring only a rigid metal strip instead of the usual strut as the center of the fuselage for the wheel axle.

A 15 gal. fuel tank back of the cabin gives an absolute range 201 miles. Useful load is 550 lb. and a 5 mph. baggage department provides a means for an absolute baggage load of 33 lb. The wing loading of the 1941 model is 16.6 lb. per sq. ft.

The instrument panel contains all standard instruments including 40 amp speed indicator. Special consideration is given to adapting the panel to blind flying instruments and two-way radio. The engine having been advanced for proper installation of the instrument. The new engine is built according to very closely the Luscombe Model A-1 and has the same basic design and dimensions of 201. Specifications for the ship are as follows:

Model	201
Engine	Luscombe 40
Cruising speed	110 mph.
Landing speed	23 mph.
Take off speed	28 mph.
Range	201 miles
Service ceiling	11,000 ft.
Rate of climb	1,000 ft./min.
Engine	40 hp.
Wing span	30 ft.
Wing loading	16.6 lb./sq. ft.
Power loading	13.3 lb./hp.
Engine output	40 hp.
Useful load	550 lb.
Weight	1,250 lb.
Fuel capacity	15 gal.
Oil capacity	1.5 gal.
Engine	40 hp.



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8 GOOD REASONS For Locating Aircraft and Parts Plants in Illinois

Special Confidential Report to Executives

While the Illinois Development Council is developing, Illinois offers, for a period of 10 years, a special privilege of location for aircraft and parts plants in Illinois. This privilege is available to executives who will locate in Illinois. It is a special privilege that will enable you to locate in Illinois. It is a special privilege that will enable you to locate in Illinois. It is a special privilege that will enable you to locate in Illinois.

Executive who is located in Illinois, for example, has a special privilege of location for aircraft and parts plants in Illinois. This privilege is available to executives who will locate in Illinois. It is a special privilege that will enable you to locate in Illinois. It is a special privilege that will enable you to locate in Illinois. It is a special privilege that will enable you to locate in Illinois.

Executive who is located in Illinois, for example, has a special privilege of location for aircraft and parts plants in Illinois. This privilege is available to executives who will locate in Illinois. It is a special privilege that will enable you to locate in Illinois. It is a special privilege that will enable you to locate in Illinois. It is a special privilege that will enable you to locate in Illinois.

- 1. GOOD LABOR SUPPLY.** Illinois has a fine labor working plant capacity. 100,000 men are available, most of the skilled supply of workers of the type required in aircraft and parts manufacturing.
- 2. MATERIALS AND PARTS.** Illinois is a good place to locate a plant in Illinois. It is a good place to locate a plant in Illinois. It is a good place to locate a plant in Illinois. It is a good place to locate a plant in Illinois. It is a good place to locate a plant in Illinois.
- 3. TRANSPORTATION.** Illinois is the center of railroads and air lines. It is a good place to locate a plant in Illinois. It is a good place to locate a plant in Illinois. It is a good place to locate a plant in Illinois. It is a good place to locate a plant in Illinois. It is a good place to locate a plant in Illinois.
- 4. CENTRAL LOCATION.** Illinois is near the center of the country. It is a good place to locate a plant in Illinois. It is a good place to locate a plant in Illinois. It is a good place to locate a plant in Illinois. It is a good place to locate a plant in Illinois. It is a good place to locate a plant in Illinois.
- 5. SPECIALIZING CONDITIONS.** Illinois has a special privilege of location for aircraft and parts plants in Illinois. This privilege is available to executives who will locate in Illinois. It is a special privilege that will enable you to locate in Illinois. It is a special privilege that will enable you to locate in Illinois. It is a special privilege that will enable you to locate in Illinois.
- 6. LEAST SUITABLE LOCATION.** Illinois is a good place to locate a plant in Illinois. It is a good place to locate a plant in Illinois. It is a good place to locate a plant in Illinois. It is a good place to locate a plant in Illinois. It is a good place to locate a plant in Illinois.
- 7. A LEADER IN AVIATION RESEARCH.** Illinois has a special privilege of location for aircraft and parts plants in Illinois. This privilege is available to executives who will locate in Illinois. It is a special privilege that will enable you to locate in Illinois. It is a special privilege that will enable you to locate in Illinois. It is a special privilege that will enable you to locate in Illinois.
- 8. MILITARY TRAINING.** Illinois has a special privilege of location for aircraft and parts plants in Illinois. This privilege is available to executives who will locate in Illinois. It is a special privilege that will enable you to locate in Illinois. It is a special privilege that will enable you to locate in Illinois. It is a special privilege that will enable you to locate in Illinois.

Illinois, Federal and Industrial authorities agree that American aircraft manufacturing will benefit from Illinois. It is a good place to locate a plant in Illinois. It is a good place to locate a plant in Illinois. It is a good place to locate a plant in Illinois. It is a good place to locate a plant in Illinois. It is a good place to locate a plant in Illinois.

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CABIN PRESSURE CONTROL SYSTEMS U.S. Pat. 2,188,844



Fig. 15. Sub-assembly of Stock and Stock Bearings



Fig. 16. Inspection device used in the Balance Shop

Curtiss Propeller

(Continued from page 47)

parts that are made within the plant is performed strictly in the machine shop so that when each part comes to the sub-assembly department, it is ready to be put together.

Large work benches (Fig. 15) are used upon which each unit is assembled by hand. There is also a great deal of storage equipment for making clean-up of the assembly of operations of each one of the individual parts. A check is made at each step during the assembly and when the unit is complete, it is put through a test run and balanced (Fig. 16) so that it will function properly when assembled on the propeller. When the unit has been completed, it is inspected and then sent to the finished stock department waiting to be placed on the propeller.

The Inspection Department

Headquarters of the inspection department has only been referred to, but because of its thorough and complete operation, it warrants a separate description. In fact, it is almost like a production line in itself, in that it follows all the material completely through the plant to make certain that at no time have any flaws or errors been made that will injure the part. The duties of the inspection department can best be explained by the following five steps. Basically, that it is approximately one person in the inspection department for every five people engaged in direct fabrication of the propeller, that is, including all operations such as machining, shipping, inspection, and test-testing.

1. **Rawling Inspection** whose function is to inspect all material coming into plant.

2. **Plan Inspection** whose job it is to

see that detail parts are properly machined and heat treated.

3. **Finished Stock Inspection** whose function it is to see that all finished material placed in stock is in accordance with requirements.

4. **Assembly Inspection** whose duty it is to see that all assemblies are assembled and function properly.

5. **Shipping Inspection** whose function it is to see that all material is properly packed and shipped in accordance with requirements.

Assembly Department

When once all of the finished parts have been placed in the finished stock department, they are rechecked out, as needed, to be assembled on the propellers. In assembly, the first operation is to install the slip ring on the back of the hub. After this the hub is placed on a lathe and the slip ring turned so that they are concentric with the hub shaft hole. Then the hub is mounted on an assembly table and the blade parts, blade bearings, and nuts are assembled onto the blade. These operations are done very rapidly and following this the next step is to set up the adaptive plate to hold the blades at a fixed angle while they are assembled. When this is completed, the propeller is set in the following pit (Fig. 17) where the whole unit is balanced.

The power unit, having been previously balanced in the sub-assembly department, does not need to be mounted on the propeller when the hub and blades are balanced. In mounting this power unit, the care is taken that the low pitch setting and the high pitch setting are correct. After these settings have been supported by inspection, a target loading is applied to each blade by suspending a 100 lb. weight from approximately 1 ft. and on a lower arm and the propeller is operated as in normal service to see if the power unit is working correctly.

After the test has been completed and checked, the propeller is forwarded (Fig. 18) and sent to the shipping department (Fig. 19). Located at the far end of the plant, the shipping department places the finished propeller into large yellowed wooden boxes which are heavily closed and then sent out to the shipping platform.

In addition to these actual manufacturing operations there are numerous functions of the manufacturing department that are aimed at making propellers more rapidly and more efficiently. For instance, a time study is made upon each machine and each operator and from this the ideal time for each operation is figured. A group bonus system has been set up which pays more if a particular group exceeds the efficiency of the group normal to the time study. Also from this time study the maximum rate of production of the plant as a whole is determined. If the production rate is to be increased, then exactly what new machines that will be needed can be figured out from the time study and these additional machines bought or the present ones placed on additional shifts.

Best Model Propeller

Easier in this article a reference was made to the follow test Model propeller that is under current production by the Curtiss Propeller Division. These Model units are made at the Chicago, Ill., plant, but are almost completely manufactured by the plant in Pittsburgh. The high strength weight ratio of these propeller blades as well as their ability to resist abrasion has made them increasingly popular both in the military and commercial services. Although the production is not carried out in the Chicago plant, the unique process by which these are manufactured is certainly worthy of study and by its importance should not be missed from an article describing propeller production.

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The new generally accepted system of close fitting socket structure by J. P. Williams & Co. Here are shown four, which, with a full measurement of handle and jaw parts, cover practically every situation need.

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HEAVY DUTY 1/2" square drive. 12-point openings from 7/16" to 1 1/2". Extra deep, 12-point openings from 1/2" to 1 1/2".

MEGSET 1/2" square drive. 12-point openings from 7/16" to 1 1/2". Extra deep, 12-point openings from 1/2" to 1 1/2".

STANDARD 1/2" square drive. 12-point and square openings from 7/16" to 1 1/2". Extra deep, 12-point openings from 1/2" to 1 1/2".

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In the method of manufacture of the hollow steel blades, there are some 35 different operations. The first major step in this production is the milling of the steel plates. Upon a milling table the rectangular flat plates (Fig. 25) are given a taper appropriate for the blades of which they are to form a part. While the taper means, the average tapered plates have a difference in thickness from about 4-in. to approximately 6-in.

After this tapering operation, a cutting die punches out from the larger rectangular plate a section of flat tapered steel (Fig. 26) leaving the shape and the dimensions that can subsequently be passed by forming dies (so that the greater part of this metal has the shape of the centered side of a blade). The rest of this punched-out piece of metal is shaped to form the shank of the blade. A similar cutting die punches out from one of the smaller rectangular tapered plates, a section of flat tapered steel leaving the shape and the dimensions of the flat or thrust face of a completed blade. Turning dies press this punched-out metal to the form it would have in the flat or the thrust face of a completed blade. These forming dies are used with a large hydraulic press.

The welding together of these two pieces is one of the important major operations in the manufacture of the hollow steel blades. Thus, of these processes, all the steps of chrome vanadium steel, and one and is only 4-in. thick while the other end

is 4-in. When welded together these processes must make a structure that will be "hollow" to within 4-in. of the tip of the future blade.

Under these conditions, these pieces must be welded together so that both the weld and the metal adjacent thereto will have adequate strength for all conditions of stress and strain.

All welding is done by the atomic hydrogen method. Special fixtures hold the two pieces while they are being welded, so that during the operation, the required pitch of the blade form is maintained.

The welded product is then immediately chrome furnace heated to 1,700 deg. F. to remove all welding stress. The hub or shank end of the blade is then treated and the blade rough finished.

Heat treating is the major operation following. In electric furnaces equipped with oil recording pyrometers the welded blades are heated to 1,650 deg. F. and quenched in oil. This quenching requires long and expensive study and specially designed equipment, before a technique was found with which the blade could be brought through quenching and without separation of the parts. Immediately upon withdrawal from quench the blade is placed in a second electric furnace where it is held for three hours for stress at a temperature from 1,000 to 1,200 deg. F.

The heat treatment processes also follow physical properties: elastic limit, 125,000 lb. per sq. in.; ultimate strength, 138,000 to 145,000 lb. per sq.



Fig. 25. The blade tapering operation. Used for work table.

in, elongation 12 to 14 per cent, reduction of area, 37 to 62 per cent. The steel in the blade having these physical properties, with its proportional limit well over 100,000 lb. per sq. in. and the average working stress not over 30,000 pounds.

Hollow steel blades are designed so that the entire air quantity of all sections falls upon the straight line passing through the axis of the blade. The hollow construction makes it possible by the application of metal within the blade to correct the vertical and horizontal balance. There is a master blade used for horizontal balance. The vertical balance is secured by the use of a special cylindrical rib-shaped tool. All of the parts of this being consistent with the axis of the rule, the center of gravity of this tool passes through the center line of the hub. By using this tool as the master blade against which each blade is checked balanced and suspended the consideration in vertical position, error in blade balance can be easily adjusted. The hollow steel blades can be adjusted to a vertical balance through a range of 150 deg. by the use of a special method for applying metal to the interior of the blade. Once the accurate balance of these blades has been adjusted at the Propeller Plant, flight service does not change it because the hardness of the steel makes the crown metal not negligible.

The gear which is attached at the blade root as shown is attached at the Clifton plant. This is practically the only operation that is performed on these blades at that plant, outside of inspection and, of course, balancing and assembly previous to shipping.

When the new plant at Caldwell, N. J., is completed in early October and production is under way, many of these operations will be performed in the new plant.



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Fig. 26. Types of forms used in metal die to check all the various production steps.



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Financial Outlook

(Continued from page 31)

plant recently completed, was valued at about \$380,000. Together with other Smead facilities, the price paid by Valtec for all of the properties involved appears low. It is likely, however, that the emphasis of this transaction may be elsewhere.

Development of the bulk of its properties, the Aviation Manufacturing Corp. is held only with its Leasing division. All of its present properties, this company dreams to be the only operating property remaining in Aviation Corporation.

Thus, Aviation Corporation currently known as investment trust. As already noted, it owns 752,000 shares, or about 78 percent of Valtec. In addition, it owns \$2,422,222.50 in American Airlines 41 percent convertible debentures from July 1, 1941. When converted, these debentures will give Aviation Corporation a 34 percent stock interest and control of American Airlines. Such ownership could not be profitably retained without approval of the Civil Aeronautics Board. It is possible that this company will let Aviation Corporation to develop all of the properties remaining for the commercial air transport market.

Not to be overlooked in Aviation Corporation, provided in 183,475 shares, or about 19 percent of the capital stock of The American Airways. Twenty other investments are also owned by Aviation Corporation, but are relatively insignificant.

Control of Aviation Corporation remains in Aviation & Transportation Corporation, which owns 1,111,581 shares, or about 20 per cent of the former's capital stock outstanding. This holding company, commonly known as ATCO, also owns a diversified group of other investments, including New York Shipbuilding Corporation and Avian Aircraft Company.

It is then clear that ATCO and Aviation Corporation are one and the same in character. It would not be surprising, therefore, if Aviation Corporation were dissolved and its assets distributed to its stockholders. In this process ATCO would become the sole holding company and investment trust. Should this be done, most shares of ATCO would remain, unless other changes, about 1/10th of one share of Valtec and about 1/20th of one share of American Airlines.

Should Aviation Corporation be dissolved, it would mark the end of a company that has experienced one of the most turbulent corporate careers of all time.

Then in early 1958, a dozen or so of the more important air-transport lines offered to the public 250,000 shares of stock at \$20 a share. With this abundance of cash, Aviation Corporation bought a substantial group of small transport lines, not just one more to Alaska and another to Cuba. Along with its half-purchase of an Air Lines, American Corporation also purchased Skyway, Airline Industries, a small airline, and a broadcasting station.

At its peak, Aviation Corporation had eighty-old subsidiaries. There were several changes in the corporate management of this organization, including one well and widely publicized group battle. Aviation Corporation has come a long way since those early days and has recently reached a period of relative calm.

Based for consolidation as well, is the transportation structure of Pan American Airways System. There are fourteen operating subsidiaries of Pan American Airways Corporation, of which, in addition to nine other lines, it has inactive subsidiaries along with approximately half-interest in Pan American Grace Airways and Chesapeake Eastern Airlines Corporation. The subsidiaries of the company have been a burden on the top company with the consolidated net loss for 1958 amounting to about one-third of a cent per share.

Estimates place tax savings at about \$900,000 annually through the elimination of unnecessary corporations based on last year's results. It also would mean a \$1,044,538 for the last year, such savings would have added about 22 cents per share to the \$1.41 reported for 1958.

In February, 1960, the company offered \$5,281 shares at its capital stock, more which is valued at \$100,000. Such proceeds were applied toward new equipment purchases. The expense of the company's operations, however, appears to have added this added capital along with recent savings. While \$2,820,000 in equipment trust certificates were outstanding as of December 31, 1959, it is believed that the balance of the outstanding \$3,500,000 has since been raised.

New Line Outstretched

Two new lines, one from South America to Africa, and another branching off from the Pan American route to the Dutch East Indies, are contemplated by the company's expansion program. These proposed routes are believed to stand a good chance of obtaining approval from the Secretary Commerce Department as a real step in strengthening the defense of the Western Hemisphere.

Since the Acquisition of American Airlines continued reports that it has

offer consideration a plan calling for a nationwide air-transport company to be owned jointly by the railroads and airlines, considerable speculation has been created as to the participation of the railroad industry in the future growth of aviation. Thus far, the association of rail and airline has been an unhappy one.

When the old Transcontinental Air Transport, Inc. (TWA) was formed in 1939, the Pennsylvania Railroad wanted \$300,000 in this enterprise for the purpose of establishing a combined rail and air route from New York to Los Angeles. The entire trip took more than two complete days and were scheduled with at least one connection.

As the Atlantic, Topham and Santa Fe Railroad opened the western end of the joint run, it had an agreement to sell tickets for the combined air-rail service. It was largely because of its railroad sponsorship that TWA was permitted the route of the Pennsylvania and Santa Fe.

The Pennsylvania found it advisable in 1955 to drop its aviation investment and stepped out with a complete line. The Santa Fe has long since stopped selling air travel tickets for TWA. Ironically, the Pennsylvania and Santa Fe are currently losing some of their share passenger traffic to the air carrier they helped create.

The Kansas City Southern Transport Company, Inc., subsidiary of the Kansas City Southern Railroad, has been attempting to obtain a certificate of convenience and necessity to operate an air line, but thus far to no avail. More recently, the Seaboard Air Line Railroad formed Seaboard Airways, Inc., to permit the corporation covering routes from Boston to Miami and New Orleans. The outcome of this application is open to question.

The Boston & Maine Railroad and its subsidiary Boston & Maine Airways, Inc. were more successful in obtaining authorization from both the Interstate Commerce Commission and the CAB to operate combined air and rail passenger service on an 1800-mile one-way flight and one-way by rail for points between Boston and Chicago. The results of this experiment may prove interesting.

Comprehensive investigations and cost studies of air freight operations are underway by the improved railroad group. The intention is advanced that the railroad should enter the air freight business on the ground floor before it makes serious trends in freight revenue (the air passenger service has an air passenger guarantee).

The virtually unexplored air freight market in freight with tremendous implications as to its ultimate control by the controlling transportation agencies.

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Because it thoroughly resists surface erosion at points of contact with hot gases.

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AVIATION, October, 1949

139

Ryan School

(Continued from page 25)

efficiency. But in this instance their judgment was such that they put the ground school ahead of any such consideration. The success of the program has been such that it became a great encouragement to them like those who stay in place to believe there is a ground school of old-fashioned American instruction, realistic and worthwhile.

It is also a tribute to the civilian flying schools of this country that they have successfully met the challenge. In this regard we can consider our civilian schools as a first line of defense for the United States. So it is important that we continue that line of defense in order to improve its present strength and future possibilities.

With the exception the Ryan School of Aeronautics is typical of the civilian commercial flying schools now clustered around the Army's primary flight training program. The exception is that Ryan was created as the proving ground for the adoption of the low-wing, all-weather primary trainer. This new marks a departure from a former precept of biplane primary training.

We are especially proud that the trainer selected for this purpose was our own Ryan S-7 which had already made a name for itself in private flight circles as well as in many commercial flying schools. As adopted by the Army Air Corps, following extensive flight testing at Wright Field, the Ryan is designated the PT-30 and encompasses a number of refinements from the previous models. The Ryan incorporates aviation speeds up the transition steps from primary to advanced training in two sections. First is that the Ryan has higher performance than older type training planes. It is usually the opposite in the controls and is made more easily to approximate the planes of higher performance in which the primary pilot advances when he is given advanced training. Then this low-wing monoplane trainer produces pilots who adapt themselves more readily to the low-wing monoplane type which are now possibly needed for all classes of military combat planes.

Like other commercial flying schools now cooperating in the Army flight training program, the Ryan School of Aeronautics is endeavoring to conduct its civilian activities. Coordinated with the Army code program at the Ryan School of Aeronautics are civilian flight, mechanics, and engineering courses, a short term course for aircraft workers, and a CAB flight in-

structor certificate course which is preparing instructors to teach the advanced CAB training program. A prerequisite of this certificate course was that the school giving it must be engaged in Air Corps primary training work with Air Corps approved instructors and equipment. The advantage of this will be obvious to the instructors that the graduates of the CAB advanced course will be trained to military standards and so represent a trained reserve pilot available in the event of a great military emergency.

It was not an easy matter to undertake the Air Corps flight training program. Having facilities for the civilian had to be provided. This was done by the creation of unit-type barracks near the field and overlooking both the field and the lake. These barracks were complete with lockers, canteen hall, and recreation room, constituting a new type Army post.

Then it was necessary to obtain additional field facilities. Sandusky Field, base of the Ryan School, could not carry the extra load of an additional barracks training program. This problem was solved by buying and leasing two suitable auxiliary fields for training work, reserving most of the credit flying from the Sandusky Field area.

A further problem was provision of instructors. This was solved through retention of commercial flight instructors, many of whom had consciously received their training in the Ryan commercial school or who had been operating Ryan training planes at civilian schools. These men, along with a group of instructors from the Ryan school staff, were sent to Sandusky Field for indoctrination training in Army flight procedures. Following their return to our school this original group has given such indoctrination training to other instructors from time to time. In choosing the staff to 32 men who have completed the Army Air Corps instructor's course. This enables group each instructor about 25 hours of flight instruction plus further time to work on radio training, regardless of the amount of experience he may have had prior to that time. It is recognized that these needs for instructors will be met rapidly by this process of "recruiting" commercial instructors to Army flight schools.

Now that the Air Corps program has been further expanded to provide for primary training of 7,000 pilots a year, Ryan facilities have been enlarged

to meet the need, just as it being done by all size of the civilian schools operating under the program. It is considering to consider the relative speed and ease with which these schools have decided their facilities. And it is safe to say that this same process can be continued further if the need arises so that we can train 14,000 instead of 7,000 pilots annually within another year or two. And, given a three-to-five-year program, which would match the experience of manufacturing activities, the commercial schools can raise the rate to 25,000 pilots, and then to 35,000 pilots a year, or more if needed.

As example of the sentiment of this expression is found in the figures on Ryan training activities. For the past year we have taken a new class of 33 cadets every six weeks, but now are increasing 66 cadets every six weeks at the New Diego training detachment site. In addition to this we have built an entirely new school at Hines, Calif. which will admit 76 cadets every five weeks. This actually represents a ten-fold increase over our 1939-1940 school. The Hines school, now under construction, includes two hangars, each 140 x 150 ft., an administrative building, Army officer building, cadet hall, instructor's office, two classrooms, and an observation. There are also eighteen housing units under construction, each of which accommodate eight cadets, or a total of 144 cadets. A large mess hall, including kitchen and canteen, as well as a cadet lounge, is also being provided. There will be other auxiliary units as barber shop and store added from time to time as an accommodation to the program.

The present Army pilot training program is producing 2,000 pilots per year—this the continuation of the very commercial schools on a greatly expanded basis. A total of 1,500 students enter these schools every five weeks. About two-thirds of these student cadets will be advanced and be sent on to basic, advanced and specialized training in one or more of the three Army training centers at Sandusky Field, Texas; Moffett Field, Calif.; or Maxwell Field, Ala. The new six pilot training program at Sandusky is in four phases, including two weeks of elementary training, two weeks of basic training, six weeks of advanced training, and five weeks of specialized training in combat types. Thereafter the cadet is graduated to a service squadron and receives additional flight and military training as a part of his regular Army duties.

At Ryan our schedule provides that the lower class pilot fly between 8 to 12 hours, while the upper class students ground school between 12 to 15 hours. The upper class flies from 1 p.m. to 1:30 p.m. (Turn to page 128)

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A black and white photograph of a biplane flying over a city, likely New York City, with a large bridge visible in the foreground. The biplane is a high-wing aircraft with a single propeller and landing gear. It is flying at a low altitude, just above the city skyline. The city below is densely packed with buildings and streets, and a large bridge is prominent in the foreground. The sky is cloudy.

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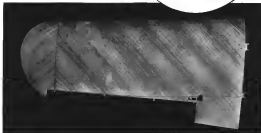
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